

PRODUCT: AQUA CRAFT™ Lightweight Vinyl Ester Marine Filler

PN: 100598 Gallon 4 units/case

DESCRIPTION: Aqua Craft Light Weight Marine Filler is specially formulated for marine repairs both above and below the water line with outstanding corrosion protection, an extended work time of 7-10 minutes at 75°F (24°C). Designed for use by marine repair technicians, boat manufacturers, and commercial users where large applications are needed with maximum corrosion resistance and to help save time and increase productivity. Meets the ASTM D870 Immersion Corrosion Testing standard. Shipped with White BPO

FEATURES: Superior Performance Above & Below the Water Line
Fast Dry-to-Sand Time
Industry-Leading Sanding & Clog-Free Formula
Industry-Leading Filling & Fairing
500+ Hours In-Water Submersion Corrosion Resistance (ASTM D870)
Compatible with Gel Coat & Fiberglass

SUBSTRATES: Steel, Galvanized Steel, Aluminum, Fiberglass and Sanded Gel Coat



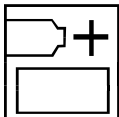
NOTE: For structural repairs prone to high degrees of stress and flexibility, use the appropriate polyester or vinyl ester marine resin and fiberglass reinforcement.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material. Surface must be clean and free of dirt, oil, grease and wax
- Keep the repair area small. Use 80 grit to remove the gel coat or paint and featheredge with 120–180 grit.

MIXING:



- Stir the filler before using. Knead the cream hardener
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

NOTE: To maintain the full integrity of water resistance for repairs below the water line do not mix with other Evercoat polyester products.

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Shape with 80-120 grit sandpaper
- If necessary, reapply to fill pinholes or low spots, then resand with 120-220 grit sandpaper.
- Final sand repair with 220 grit for gel coat or follow the marine coating manufacturer's recommendations for additional coatings.

TECHNICAL SPECIFICATIONS:

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| • Appearance | Off White Paste |
| • VOC | Refer to Section 9 of the Safety Data Sheet |
| • Relative Density | Refer to Section 9 of the Safety Data Sheet |
| • Work Time | 7-10 minutes @ 75°F (24°C) |
| • Sand Time | 30-35 minutes @ 75°F (24°C) |
| • Max Recommended Thickness (After Sanding) | ¼ inch (6 mm) |

Properties are typical values and should not be considered as sales specifications.
Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!

SAFETY & HANDLING:

Read full instructions before use. This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Safety Data Sheets (SDS) and warnings displayed on product labels must be read carefully. SDS and product labels convey the possible health hazards, appropriate engineering controls, personal protection equipment and precautions to be observed in using the material. Copies of the SDS and product labels are available upon request. Consult your local environmental compliance agency for the disposal of un-used products. Never dispose of products down the drain. If exposed, contact a POISON CONTROL CENTER IMMEDIATELY. KEEP OUT OF REACH OF CHILDREN. The information provided in this Technical Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.