

PRODUCT: MXM™ SUPER FAST PREMIUM 2K URETHANE PLASTIC REPAIR

PN: 100886 280 mL Cartridge 6 units/case

DESCRIPTION: MXM™ SUPER FAST PREMIUM 2K URETHANE PLASTIC REPAIR is a premium urethane adhesive engineered to deliver superior adhesion and exceptional flexibility for a wide range of plastic repairs. Perfect for bumper tabs, moldings, emblems, brackets, and small plastic components, this versatile formula excels wherever quick turnaround is essential. With an ultra-fast cure time that allows sanding and drilling in just 5 minutes, it's the ideal choice when speed and reliability matter most.

FEATURES:

- 1:1 mix ratio
- Fast work time for bonding brackets, lenses, emblems, moldings, and backing patches
- Excellent filling
- Remains flexible after cure
- Packaged in a Universal Cartridge
- Applied with a professional grade caulking gun

SUBSTRATES: PP, TPO, PUR, RIM, RRIM, FRP, SMC, and other automotive plastics

PREPARATION: Surface must be clean and free of dirt, oil, grease and wax. Clean the area with soap and water, followed by an all-purpose solvent cleaner. Use a clean, dry cloth to wipe the area dry. Sand the area with 80-180 grit. Remove the sanding dust with clean compressed air. Apply adhesion promoter according to recommendations for TPO, PP and PP+ blended plastics. For cosmetic corrections #898 MXM Slow 2K Epoxy or #411 Poly-Flex may be used as a finishing material.

APPLICATION: Equalize the cartridge until both parts flow equally. Install the included mix tip. Dispense initial material equal to the length of the mix tip to ensure proper mix. Apply to the repair area with steady pressure to the caulking gun during application. Allow to dry, then sand with 80-180 grit. Apply primer surfacer according to coating manufacturer recommendations. Heat will reduce the working time. Cooler temperatures will lengthen the time. For maximum shelf life store at 75°F (24°C) or below.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Black / Opaque
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Odor	Musty / Mild
▪ Working Time	42-45 seconds
▪ Sanding Time	12-20 minutes
▪ Cure Time	1 hour @ 72° F (22°C)

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY &

HANDLING: For Professional use only. Read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

SAFETY &

HANDLING: Read full instructions before use. This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Safety Data Sheets (SDS) and warnings displayed on product labels must be read carefully. SDS and product labels convey the possible health hazards, appropriate engineering controls, personal protection equipment and precautions to be observed in using the material. Copies of the SDS and product labels are available upon request. Consult your local environmental compliance agency for the disposal of un-used products. Never dispose of products down the drain. If exposed, contact a POISON CONTROL CENTER IMMEDIATELY. KEEP OUT OF REACH OF CHILDREN. The information provided in this Technical Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.



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