

PRODUCT: MXM™ CONTROL FLOW PREMIUM 2K EPOXY SEAM SEALER

PN: 100823 280 mL Cartridge 6 units/case

DESCRIPTION: MXM™ CONTROL FLOW PREMIUM 2K EPOXY SEAM SEALER delivers high-strength performance with a partial-flow formula engineered for precision. Its controlled flow makes it the perfect choice for sloped or vertical areas, including roof lines, and for achieving accurate OEM-style finishes. Designed for professional versatility, it adheres reliably to a variety of substrates.

FEATURES: Epoxy Formula
1:1 mix ratio
Eliminates brush marks to match
Remains Flexible after cure
Packaged in a Universal Cartridge
Applied with a professional grade caulking gun
Cure time can be accelerated with heat (Not to exceed 180°F/82°C)

SUBSTRATES: Bare Metal, Cured Paint, Factory E-Coat, Cured 2K Urethane Primer, Cured 2K Epoxy Primer

PREPARATION: Surface must be clean and free of dirt, oil, grease and wax. Clean the area with an all-purpose solvent cleaner. Use a clean, dry cloth to wipe the area dry. Sand the area with 180-220 grit while avoiding to remove the factory E-Coat or paint. Remove the sanding dust with clean compressed air. Reclean with an all-purpose solvent cleaner.

APPLICATION: Equalize the cartridge until both parts flow equally. Install the included mix tip. Dispense initial material equal to the length of the mix tip to ensure proper mix. Apply steady pressure to the caulking gun at all times during application. Tool to match the OEM seam. Solvent may be used to smooth the surface. Heat will reduce the working time and paint times. Cooler temperatures will lengthen the times. For maximum shelf life store at 75°F (24°C) or below.

If seam sealer has set beyond 4 hours lightly scuff to promote adhesion prior to applying primer surfacer or sealer.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Gray / White
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Odor	Amine / Mercaptan
▪ Working Time	5-10 minutes
▪ Paint Time	30 minutes
▪ Cure Time	4 hours @ 72° F (22°C)

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY &

HANDLING: For Professional use only. Read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

SAFETY & HANDLING:

Read full instructions before use. This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Safety Data Sheets (SDS) and warnings displayed on product labels must be read carefully. SDS and product labels convey the possible health hazards, appropriate engineering controls, personal protection equipment and precautions to be observed in using the material. Copies of the SDS and product labels are available upon request. Consult your local environmental compliance agency for the disposal of un-used products. Never dispose of products down the drain. If exposed, contact a POISON CONTROL CENTER IMMEDIATELY. KEEP OUT OF REACH OF CHILDREN. The information provided in this Technical Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.



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100-310-100823-TDS

3.2026