

PRODUCT: Slick Sand™ Optex® Polyester Primer Surfacer

PART NUMBER: 100748 **Gallons** **4 units/case**

DESCRIPTION: **Slick Sand Optex** is a 50:1 high-solids, high-build polyester primer surfacer with a built-in pink guide coat that is ideally suited for filling most rough and uneven surfaces in one coat. Provides a tight cross-link cure to hold down body repairs, and provides an excellent foundation for any paint system. VOC compliant and provides an excellent foundation for any paint system.
All pink coloration must be sanded off before top coating.

SUBSTRATES:



Fiberglass	SMC
Rigid Plastics	Sanded Body Filler or Putty
Epoxy Primer	Sanded OEM Coatings

NOTE: All bare metal areas larger than one inch in diameter must be treated with a high-quality epoxy primer. Refer to Evercoat Tech Tip 100-EPOXY PRIMER-TT for more information.

CAUTION: Do not apply over self-etch primers, acidic coatings, or after the use of acidic prep wipes as these materials can inhibit the curing process of polyester primers.

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax
- To solvent clean **raw, exposed fiberglass**, it is recommended to clean exposed area with **acetone**.

PREPARATION:



Untreated Steel, Galvanized Steel and Bare Aluminum

- All bare metals must be treated with a high-quality epoxy primer before the application of Slick Sand

PREPARATION:



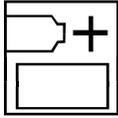
Pre-Painted Surfaces

- Sand repair area and featheredge using 180 - 220 grit sandpaper on a random orbital sander
- Remove sanding dust residue with clean compressed air

Body Filler or Putty

- Finish sanding body filler or putty with 180-220 grit sandpaper
- Featheredge surrounding area with 220 grit sandpaper on a random orbital sander
- Remove sanding dust residue with clean compressed air

MIXING:



- Shake and stir thoroughly before mixing
 - Add one tube (.75 fl. oz.) liquid hardener to one quart or **2% by volume** and mix thoroughly
 - **Do not leave in the spray gun for longer than 30 minutes**
 - **For optimal performance use a strainer when pouring into the spray gun**
- * When using gravity fed disposable mixing cups remove the internal filter for improved flow.*

APPLICATION:



- Apply **2-3** medium wet coats allowing **10-15** minutes flash time between coats

(Spray at paint gun manufacturer's recommended air pressure)

FINISH:



- Ready to sand in about 2 hours @ 70°F -72°F (21°C - 22°C) depending on film build
- Dry sand with **180-400 grit** sandpaper before top coating
- **Apply a quality sealer for optimal topcoat performance**

NOTE: All pink guide coat and/or pink residue must be fully sanded off before applying additional coatings or polyester filler/putty.

TECHNICAL SPECIFICATIONS:

Appearance	Pink liquid
VOC	Refer to Section 9 of the Safety Data Sheet
Dry-Film-Thickness (DFT)	4.0 – 6.0 mils (100 – 150 microns) / coat
Maximum Film Build	20 mils (500 microns)
Spray Gun Setup	2.0mm or Larger Fluid Nozzle
Pot Life	Maximum 30 minutes @ 75°F (24°C)
Air Dry	2 hours @ 72°F (22°C)
Force Dry	30 min @ 140°F (60°C)

SAFETY & HANDLING:

Read full instructions before use. This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Safety Data Sheets (SDS) and warnings displayed on product labels must be read carefully. SDS and product labels convey the possible health hazards, appropriate engineering controls, personal protection equipment and precautions to be observed in using the material. Copies of the SDS and product labels are available upon request. Consult your local environmental compliance agency for disposal of un-used products. Never dispose of products down the drain. If exposed, contact a POISON CONTROL CENTER IMMEDIATELY. KEEP OUT OF REACH OF CHILDREN. The information provided in this Technical Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.