PRODUCT: **SPOT-LITE™ Premium Lightweight Polyester Finishing and Spot Putty**

PART NUMBER:

100445	**20 oz. can**	**12 units/case**
100446	**½ Gallon can**	**4 units/case**

DESCRIPTION: **SPOT-LITE™** is a paste putty that levels like a pourable putty. Formulated for improved sandability. Cures quickly to a sandable state which makes it the ideal product for quick spot filling. Stain resistant for use under basecoat/clearcoat repairs. May be applied to galvanized metal, aluminum, bare steel, body filler, two part primers and sanded OEM finishes. Can also be used to fill minor body damage up to 1/8" (3 mm) in depth.
Part of the METALWORKS® System. Blue cream hardener included.

APPROVED SUBSTRATES:
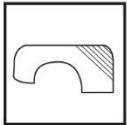
- Steel
- Fiberglass
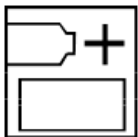- Galvanized Steel
- Most Rigid to Semi-Rigid Plastics

NOTE: For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent.
  Thoroughly dry the surface before repairing.

- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:

- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle.
  Puddles larger than 4" in diameter will require additional hardener.

- Mix thoroughly until uniform color is achieved.

- Approximate setting time is 5 - 6 minutes @ 72°F (22°C)

APPLICATION:

- Spread a thin layer of mixed material over surface using firm pressure.

- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

  NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:

- Sand to contour with 180 grit sandpaper.

- Final sand with 180 grit followed by 220-320 grit if desired.

TOPCOAT:

- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

TECHNICAL SPECIFICATIONS:

- Appearance — White Paste
- VOC — Refer to Section 9 of the Safety Data Sheet
- Relative Density — Refer to Section 9 of the Safety Data Sheet
- Setting Time — 5-6 min.
- Sand Time — 10-15 min.
- Max Recommended Thickness (sanded) — 1/8 inch (3mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to container

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!