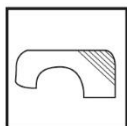


**PRODUCT:** METAL GLAZE® Polyester Finishing and Blending Putty

**PART NUMBER:** 100416      30 Oz. Pump      6 units/case

**DESCRIPTION:** METAL GLAZE® is a two-part polyester finishing and blending putty. It can be used independently or intermixed with other METALWORKS® products to enhance the working properties for adapting to various temperatures and working conditions. It offers superior adhesion to galvanized metal, metal, aluminum, body filler, wood, fiberglass, catalyzed primers and aged/sanded OEM topcoats. Packaged with Blue Cream Hardener

**APPROVED SUBSTRATES:**



- Steel
- Fiberglass
- Aluminum
- Sanded Body Filler
- Galvanized Steel
- Most Rigid to Semi-Rigid Plastics
- Cured Sanded OEM Finishes
- Cured Sanded 2K Primer Surfacer

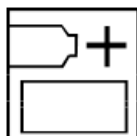
**NOTE:** For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

**MIXING:**



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 4 - 5 minutes @ 72°F (22°C)

### APPLICATION:



- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

**NOTE:** Do not apply over new or uncured coatings. Avoid thick heavy applications.

### FINISH:



- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

### TOPCOAT:



- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

### TECHNICAL SPECIFICATIONS:

• Appearance	Light Green Thixotropic Liquid
• VOC	Refer to Section 9 of the Safety Data Sheet
• Relative Density	Refer to Section 9 of the Safety Data Sheet
• Setting Time	4-5 min.
• Sand Time	25-30 min.
• Max Recommended Thickness (sanded)	1/8 inch (3mm)

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at [evercoat.com](http://evercoat.com).

### NOTES:

Never return mixed filler to container

Keep can closed and store in a cool dry place

**USE WITH CREAM HARDENER ONLY!**