

SUBJECT: EVERCOAT Hail Damage Repair for OEM Paint

The following Evercoat products have been approved for use on properly prepared OEM finishes for hail damage repairs:

Rage® Ultra
Rage® OPTEX™
Rage® Ultra Xtra
Metal Glaze® Ultra
Metal Glaze® OPTEX™
Metal Glaze®
Finish Sand 4:1 Primer Surfacer
Super Build 4:1 Primer Surfacer
OPTEX™ Super Build 4:1 Primer Surfacer

Begin the repair process by cleaning the panel with soap and water followed by a solvent cleaner. Once the panel is properly cleaned prepare the panel(s) with 320 grit by sanding with a 6" DA Sander at medium speed. The hail dents will remain shiny and be easy to identify.

**Panel may be sanded with 180 – 220 grit instead of 320 grit if preferred*



Prepare the hail damage dents with 180 – 220 grit for application of premium filler or putty.



Apply selected product with even firm pressure to sanded hail damaged areas. Allow to reach specified sanding time and sand entire panel with 180-220 grit.



Mix the selected 4:1 Polyester primer to the proper mix and apply 2-3 medium wet coats. Allow the proper time for sanding and block



NOTE:

For more information on the application of Evercoat products please see the Evercoat FILLERS & PUTTIES Best Practices Brochure and Evercoat POLYESTER PRIMERS Brochure.