



PRODUCT: Z-GRIP® OPTEX® GLAZE

**PART** 

NUMBER: 100567 30 oz. Pumptainer 6 units/case

**DESCRIPTION: Z-GRIP OPTEX® GLAZE®** is a two-part, flowable, polyester finishing putty

ideally suited for filling and skim coating body work, pinholes, grind marks, low spots, and other surface imperfections with patented OPTEX™ Color Changing Technology. Can also be used to fill minor body damage up to 1/8" (3 mm) in

depth. Packaged with Blue Cream Hardener

APPROVED SUBSTRATES:

Sanded Body Filler

Steel

Fiberglass

Aluminum

Galvanized Steel

Most Rigid to Semi-Rigid Plastics

Sanded OEM Paint

PREPARATION:



 Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent.

**NOTE:** For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

- Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle.
  Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 4 5 minutes @ 72°F (22°C)

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## **APPLICATION:**



- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour
- The repair will gradually change color from pink to light blue-gray indicating that the repair is ready to sand.

**NOTE:** Do not apply over new or uncured coatings. Avoid thick heavy applications.

## FINISH:



- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

## TOPCOAT:



Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to the manufacturer's recommendations

## **TECHNICAL SPECIFICATIONS:**

Pink Thixotropic Liquid Appearance

VOC Refer to Section 9 of the Safety Data Sheet Relative Density Refer to Section 9 of the Safety Data Sheet

Working Time 4-5 min. Sand Time 15-18 min. Max Recommended Thickness 1/8 inch (3mm) (sanded)

Properties are typical values and should not be considered as sales specifications. NOTE: Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

**SAFETY &** HANDLING:

Read all directions and warnings prior to using Evercoat® products.

Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed putty to container

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!** 

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