

ELIMINATE RUSHED REPAIRS.



#100364 Slow BPO Cream Hardener extends working time for the following Evercoat Fillers and Putties:

- Rage® OPTEX™
- Rage® Ultra
- Commercial Ultra™
- Commercial OPTEX®
- Rage® Ultra Xtra
- Metal Glaze OPTEX®
- Metal Glaze Ultra™
- Z-Grip® OPTEX®
- Lite Weight® OPTEX®
- Everglass®
- Fiber Tech®
- Light Speed™ OPTEX® Filler



~95°F (~35°C)	Traditional BPO Work Times	Slow BPO Work Times	Traditional BPO Dry to Sand Times	Slow BPO Dry to Sand Times
Rage Ultra	2 min.	7 min.	16 min.	17 min.
Rage OPTEX	2 min.	7 min.	16 min.	17 min.
Commercial Ultra	5 min.	9:30 min.	20 min.	25 min.
Commercial OPTEX	5 min.	9:30 min.	20 min.	25 min.
Metal Glaze Ultra	1:30 min.	4:30 min.	10 min.	13 min.
Metal Glaze OPTEX	1:30 min.	4:30 min.	10 min.	13 min.
Rage Ultra Xtra	21 min.	27 min.	90 min.	120 min.
Z-Grip OPTEX	2:15 min.	5 min.	13 min.	17 min.
Lite Weight OPTEX	2:30 min.	4:30 min.	12 min.	15 min.
Everglass	2:40 min.	4:30 min.	12 min.	15 min.
Fiber Tech	3 min.	4:45 min.	10:30 min.	15 min.
Light Speed OPTEX Filler	2:30 min.	7 min.	18 min. w/o UV light 3 min. w/UV light	20 min. w/o UV light 3 min. w/ UV light

NOTE: Physical testing performed @ ~95°F (35°C) / 40% RH as noted.

Available in:
2.75 ounce Tube

Slow BPO Cream Hardener Technical Data Sheet

100364:
24 units/case

Description	#100364 Slow BPO Cream Hardener extends working time for the following Evercoat
Mixing 	<ul style="list-style-type: none">• Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.• Mix thoroughly until uniform color is achieved.
Application 	<ul style="list-style-type: none">• Apply the correctly mixed Evercoat product in a thin layer over the approved substrate.• Apply additional layers to build the product material slightly higher than the surface to allow for sanding to desired contour NOTE: Review the Technical Data Sheet for the list of approved substrates. Avoid thick heavy applications.
Safety	Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com. Keep tube closed and store in a cool dry place.

CAUTION: EVERCOAT Slow BPO Cream Hardener part number 100364 is not compatible with #864 / #865 SMC Resin or products not listed above, and therefore not to be used with unlisted products or competitive products. Those products contain non-compatible resins and require different catalyst chemistries. Do not under-catalyze products when using Slow Cream Hardener #364.