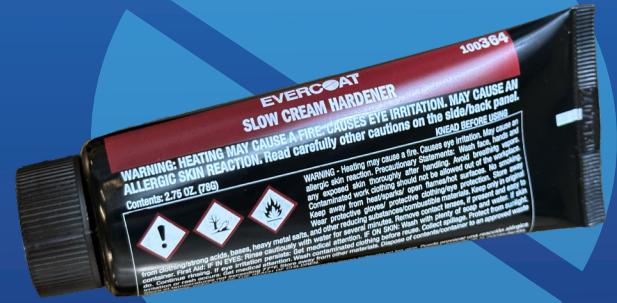


ELIMINATE RUSHED REPAIRS.



#100364 Slow BPO Cream Hardener extends working time for the following Evercoat Fillers and Putties:

- Rage® OPTEX™
- Rage® Ultra
- Commercial Ultra™
- Commercial OPTEX®
- Rage® Ultra Xtra
- Metal Glaze OPTEX®
- Metal Glaze Ultra™
- Z-Grip® OPTEX®
- Lite Weight® OPTEX®
- Everglass®
- Fiber Tech®
- Light Speed™ OPTEX® Filler

~95°F (~35°C)	Traditional BPO Working Times	Slow BPO Working Times	Traditional BPO Dry to Sand Times	Slow BPO Dry to Sand Times
<i>Rage Ultra</i>	2 min.	7 min.	16 min.	17 min.
<i>Rage OPTEX</i>	2 min.	7 min.	16 min.	17 min.
<i>Commercial Ultra</i>	5 min.	9:30 min.	20 min.	25 min.
<i>Commercial OPTEX</i>	5 min.	9:30 min.	20 min.	25 min.
<i>Metal Glaze Ultra</i>	1:30 min.	4:30 min.	10 min.	13 min.
<i>Metal Glaze OPTEX</i>	1:30 min.	4:30 min.	10 min.	13 min.
<i>Rage Ultra Xtra</i>	21 min.	27 min.	90 min.	120 min.
<i>Z-GRIP OPTEX</i>	2:15 min.	5 min.	13 min.	17 min.
<i>Lite Weight OPTEX</i>	2:30 min.	4:30 min.	12 min.	15 min.
<i>Everglass</i>	2:40 min.	4:30 min.	12 min.	15 min.
<i>Fiber Tech</i>	3 min.	4:45 min.	10:30 min.	15 min.
<i>Light Speed OPTEX</i>	2:30 min.	7 min.	18 min. w/o UV light 3 min. w/UV light	20 min. w/o UV light 3 min. w/UV light

NOTE: Physical testing performed @ ~95°F (35°C) / 40% RH as noted.

Available in:
2.75 ounce Tube

Slow BPO Cream Hardener Technical Data Sheet

100364:
24 units/case

Description	#100364 Slow Cream Hardener BPO extends working time for the following EVERCOAT Fillers and Putties listed below:
 Mixing	• Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener. • Mix thoroughly until uniform color is achieved.
 Application	• Apply the correctly mixed Evercoat product in a thin layer over the approved substrate. • Apply additional layers to build the product material slightly higher than the surface to allow for sanding to desired contour NOTE: Review the Technical Data Sheet for the list of approved substrates. Avoid thick heavy applications.
Safety	Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com. Keep tube closed and store in a cool dry place.

CAUTION: EVERCOAT Slow BPO Cream Hardener part number 100364 is not compatible with #864 / #865 SMC Resin or products not listed above, and therefore not to be used with unlisted products or competitive products. Those products contain non-compatible resins and require different catalyst chemistries. Do not under-catalyze products when using Slow Cream Hardener #364.

~95°F (~35°C)	<i>Traditional BPO Work Times</i>	<i>Slow BPO Work Times</i>	<i>Traditional BPO Dry to Sand Times</i>	<i>Slow BPO Dry to Sand Times</i>
<i>Rage Ultra</i>	2 min.	7 min.	16 min.	17 min.
<i>Rage OPTEX</i>	2 min.	7 min.	16 min.	17 min.
<i>Commercial Ultra</i>	5 min.	9:30 min.	20 min.	25 min.
<i>Commercial OPTEX</i>	5 min.	9:30 min.	20 min.	25 min.
<i>Metal Glaze Ultra</i>	1:30 min.	4:30 min.	10 min.	13 min.
<i>Metal Glaze OPTEX</i>	1:30 min.	4:30 min.	10 min.	13 min.
<i>Rage Ultra Xtra</i>	21 min.	27 min.	90 min.	120 min.
<i>Z-Grip OPTEX</i>	2:15 min.	5 min.	13 min.	17 min.
<i>Lite Weight OPTEX</i>	2:30 min.	4:30 min.	12 min.	15 min.
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<i>Fiber Tech</i>	3 min.	4:45 min.	10:30 min.	15 min.
<i>Light Speed OPTEX</i>	2:30 min.	7 min.	18 min. w/o UV light	20 min. w/o UV light
<i>Filler</i>			3 min. w/UV light	3 min. w/ UV light