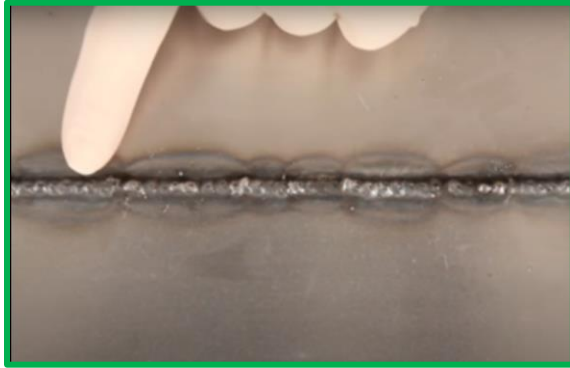


SUBJECT: Application of Fiber Reinforced Fillers over Welds.

The application of an Evercoat Fiber Reinforced Filler should be over a solid welded seam. To avoid excessive heat and warping use an overlapping stitch weld (skip welding) process to connect the welds and eliminate the possibility of movement and moisture penetration from the back side of the weld.



Examples of improper welds.

These welds allow the potential of panel seam movement and moisture migration between the panels to cause panel seam mapping, corrosion, and adhesion failure.



NOTE: When using fiber reinforced fillers, it is advised to apply those materials directly to the substrate and avoid the use of an epoxy pre-coating.