

SUBJECT: Body Filler Thinning / Viscosity Adjustment

The recommendation to adjust the viscosity of Evercoat Fillers is to use a premium glazing/finishing putty such as Metal Glaze® Ultra, Metal Glaze®, Metal Glaze® OEM™, Glaze Coat, Easy Sand™, or EverGold™ Putty. These finishing putties can be added to any Evercoat Filler up to any desired proportion to create the viscosity of the customers choosing. Information on how to use our intermixable system can be seen on the back of the Evercoat Fillers Brochure #704014.

The instructions below will demonstrate how to reduce a filler by 10% at 72°F (22°C). When using any of the above mentioned premium glazing/finishing putty product ratios can be adjusted up or down as needed.



1. Dispense a 4" (10 cm) puddle of Evercoat Filler.



2. Make a small divot in the middle of the filler puddle and dispense up to a 1.5" (4 cm) puddle of the desired product.



3. Dispense a bead of Evercoat® BPO Cream Hardener from edge to edge on the puddle of filler to catalyze to a total of 2%.

Caution: The use of Fiberglass Resin (#498/#499/#500), Laminating Resin (#560/#561), SMC Fiberglass Resin (#864/#865), Premium Marine Resin (#552/#553/#554), or Boatyard Resin (#517/#518/#519) is **NOT** recommended to be used to thin or adjust the viscosity of Evercoat Fillers.

Evercoat Plastik Honey #1249: If additional viscosity requirements are necessary, the only resin that is recommended is Evercoat Plastik Honey #1249. When using Plastik Honey it is **not recommended to exceed 10%** so as to not compromise the sanding properties of the product. (See mixing information above)

For volumes larger than a 4" (10 cm) puddle weigh out the required amount of Evercoat Filler and add up to 10% of #1249 Plastik Honey, then catalyze the total volume to 2% by weight with Evercoat BPO Cream Hardener.

WARNING: Plastik Honey can NOT be used with Quantum1 10:1 Single Step Repair Technology products, or Evercoat Ultra products that use EcoResin™.

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