



SUBJECT: EQUALIZING STATIC MIX CARTRIDGES

- 1. Inspect caulking gun for plunger alignment
- 2. Check cartridge for leakage and batch date
- 3. Cut or break away seal of cartridge and inspect for cured or dried product in the end of the cartridge
- 4. Install cartridge into caulking gun
- 5. Gun out small amount of product without the static mix tip to equalize the cartridge
- 6. Attach the static mix tip and gun out a bead the length of the mixing tip to insure proper color mix. This bead can be used to check cure time
- 7. Proceed with the repair process
- 8. Relieve the pressure from the gun
- 9. Remove cartridge from the caulking gun
- 10. Leave mixing tip on the cartridge or replace with the cap
- 11. If the mixing tip is left on the cartridge, store the cartridge inverted (upside down) to reduce contamination or gelling at the front end of the cartridge.
- 12. Product should be stored in a dry area with moderate humidity at a temperature between $70^{\circ}F 80^{\circ}F$ ($21^{\circ}C 27^{\circ}C$). If the product is stored in a colder temperature, it should be brought to room temperature before using.

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