

PRODUCT: Spot/Panel Clearcoat

PART NUMBER: 102515 Gallon 4 units/case 36 lbs/case

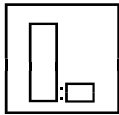
DESCRIPTION: **Spot/Panel Clearcoat** is a high-solids, urethane clearcoat designed for spot and multi-panel repairs. This clearcoat works well in air dry or force dry environments and provides excellent gloss, DOI, leveling, blending, and buffing characteristics.

SUBSTRATES:



- Basecoats
- Single-Stage Enamels with hardener

MIXING:

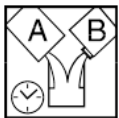


4 Parts
#2515 to **1 Part**
Spot/Panel Clearcoat #2522 Fast Catalyst
#2524 Medium Catalyst
#2526 Slow Catalyst

- Shake and stir the clearcoat and catalyst thoroughly before mixing

Catalyst	Temperature Range
#2522	55°F-75°F/12°C-24°C
#2524	70°F-90°F/21°C-32°C
#2526	85°F (29°C) and above

POTLIFE:



1 hour @ 75°F (24°C)

- Clean spray gun immediately after use

APPLICATION:



- Use a basecoat gun with a 1.2 to 1.4 fluid nozzle/air cap at a recommended air pressure of 8-10 psi at the cap
- Apply **2** coats, allowing **2-5** minutes flash time between coats

RECOAT:

- **Basecoat:** 10-15 minutes
- **Single-Stage Enamels:** 8 hours @ 70°F (21°C) or overnight dry
- **Clearcoat:** Allow #2515 to dry overnight, then scuff with 1000 grit and reapply clearcoat

DRYING:**Air Dry Times @ 70°F (21°C)**

Dust Free: 15 minutes

To Deliver: 4-6 hours

Force Dry: 15 minutes @ 120°F (49°C) surface temperature
(No purge time)

NOTE: Dry times may vary based on film build and ambient air temperature.

BUFFING:

- **Air Dry:** After 4-6 hours, depending on temperature
- **Force Dry:** After cool down
- Sand with 1500 grit or finer and buff with Evercoat Triple Cut Compound

NOTE: Buffing is easiest when done within the first 48 hours following application.

TECHNICAL SPECIFICATIONS:

Appearance	Clear liquid
VOC	Packaged: 4.38lbs/gal (525g/L) Applied: 4.11lbs/gal (493g/L)
Theoretical Coverage	627 sq. ft./gallon @ 1 mil dry

SAFETY & HANDLING:

IMPORTANT: The contents of these packages must be mixed with other components before the products can be used. Before opening the packages, be sure to understand the warnings on all labels of all components since the resulting product will have the warnings and cautions of all its parts. Improper spray technique may result in hazardous conditions. Follow the spray equipment manufacturer's instructions to prevent injury or fire. Follow respirator manufacturer's directions for respirator use. Always wear eye and skin protection. Observe all precautions. Consult MSDS for further safety information and/or handling instructions. In case of emergency, contact your local emergency room or poison control center immediately. **For professional use only.**

EVERCOAT

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