

PRODUCT: EDGE Long Strand

PART NUMBER: 200563 **Pouch** **6 units/case** **14 lbs/case**

DESCRIPTION: **EDGE Long Strand** is a unique repair filler formulated with a combination of Kevlar® and high tech short and long strand fibers. It offers superior strength and adhesion for repairing galvanized steel, aluminum, Stainless Steel, SMC, rigid plastic body panels, i.e., ground effects, spoilers, running boards, fenders, hoods, etc. EDGE Long Strand is ideal for filling weld areas, panel bond seams and rust damage.

APPROVED SUBSTRATES:



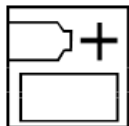
- Steel
- Galvanized Steel
- Aluminum
- Stainless Steel
- SMC
- Fiberglass
- Rigid Plastics (ABS, RRIM, Xenoy, etc.)
- Concrete
- Masonry
- Wood

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:



- Knead the package before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 72°F-80°F (22°C)

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand filler with 80 grit sandpaper.
- If necessary, reapply additional coats, or apply a finish coat of an EDGE Filler or EDGE Putty and follow the recommended sanding procedures.

TECHNICAL SPECIFICATIONS:

- | | |
|--------------------------------------|--|
| ▪ Appearance | Purple Fibrous Paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet) |
| ▪ Sand Time | 5 - 10 min. |
| ▪ Max Recommended Thickness (sanded) | ¼ inch (6mm) |
| ▪ Contents and Caution | SDS Available Upon Request |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at www.theevercoatedge.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!