

**PRODUCT:** Edge Gold Filler

**PART NUMBER:** 200501                      **Gallon**                      **4 units/case**

**DESCRIPTION:** **Edge Gold Filler** is a Lightweight Filler designed for professional use to repair damaged body panels where increased productivity, decreased material costs and quality results are desired. Its non-clog formula easily sands with 80 grit sandpaper, eliminating the need for coarse grits that can cause sand scratch swelling.

**APPROVED SUBSTRATES:**



- Steel
- Galvanized Steel
- Aluminum
- SMC
- Fiberglass (cosmetic repairs only)

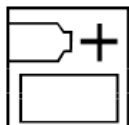
**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass<sup>®</sup>, Kitty Hair<sup>®</sup> or Fiber Tech<sup>®</sup>.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

**MIXING:**



- Stir the body filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

### APPLICATION:



- Apply in thin layers and spread smoothly.
- Do not blob on or apply all at once.

### FINISH:



- Sand body filler with 80 grit sandpaper.
- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.
- For best results, apply Edge Premium Putty to achieve a smoother finish.

### TECHNICAL SPECIFICATIONS:

▪ Appearance	Yellow colored paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	10-15 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72° F (22° C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at [www.theevercoatedge.com](http://www.theevercoatedge.com).

### NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!**