

**PRODUCT:** 2.1 Sealer

**PART NUMBER:** 102710      Gallon      4 units/case      24 lbs/case

**DESCRIPTION:** **2.1 Sealer** is a two-component, fast drying sealer that assists in excellent gloss holdout and DOI. It is applied wet-on-wet to optimize productivity.

**SUBSTRATES:**



- Treated Steel
- Treated Aluminum
- OEM Finishes
- Refinish Lacquers, Enamels and Urethanes
- Self-Etch Primers
- Epoxy Primers
- Body Filler/Putty

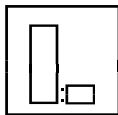
**NOTE:** Steel and Aluminum must be properly treated with an Etch Primer, Metal Etch, or Epoxy Primer and should not exceed areas larger than 1 inch in diameter

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax

**MIXING:**



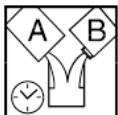
**5 Parts**      **1 Part**  
#2710      #2712 2.1 Fast Primer Catalyst  
2.1 Sealer      #2714 2.1 Medium Primer Catalyst  
to      #2716 2.1 Slow Primer Catalyst

- Shake and stir the sealer and catalyst thoroughly before mixing

Catalyst	Temperature Range
#2712	55°F-75°F/12°C-24°C
#2714	70°F-85°F/21°C-29°C
#2716	80°F (27°C) and above

\*Consider size of repair, air flow and spray conditions with catalyst selection

**POTLIFE:**



- 15 minutes @ 70°F (21°C)
- Clean spray gun immediately after use

**APPLICATION:**



- Use a primer gun with a 1.3 to 1.5 fluid nozzle/air cap at a recommended air pressure of 8-10 psi at the cap
- Apply 1 medium wet coat

**RECOAT:**



- 15 minutes  
**NOTE:** If not recoated within 2 hours, you must wait 8 hours or bake the Sealer for 30 minutes @ 140°F/60°C surface temperature
- Denib with 600 grit prior to topcoat, if necessary

**TECHNICAL SPECIFICATIONS:**

Appearance	Gray liquid
VOC	Refer to Section 9 of the Safety Data Sheet
Recommended Dry-Film-Thickness (DFT) after Sanding	0.7 – 1.5 mils
Maximum DFT after Sanding	1.5 mils

**SAFETY & HANDLING:**

**IMPORTANT:** The contents of these packages must be mixed with other components before the products can be used. Before opening the packages, be sure to understand the warnings on all labels of all components since the resulting product will have the warnings and cautions of all its parts. Improper spray technique may result in hazardous conditions. Follow the spray equipment manufacturer's instructions to prevent injury or fire. Follow respirator manufacturer's directions for respirator use. Always wear eye and skin protection. Observe all precautions. Consult MSDS for further safety information and/or handling instructions. In case of emergency, contact your local emergency room or poison control center immediately.

Material Safety Data Sheets can be found online at [www.theevercoatedge.com](http://www.theevercoatedge.com).

**For professional use only.**