

**PRODUCT:** MAXIM™ MEDIUM URETHANE ADHESIVE

**PART NUMBER:** 100885                      250mL Cartridge                      6 units/case

**DESCRIPTION:** Maxim™ Medium Urethane Adhesive is a two-component urethane repair material that provides incredible strength and sandability. This urethane material is used for non-structural repairs on fiberglass, SMC, PUR, RIM, RRIM, PP, TPO, TPE, EPDM and other automotive plastics.

**FEATURES & BENEFITS:**

Easy to use: excellent gun ability and sandability  
Fast setting, excellent for attaching end brackets on bumper facias  
Cure time can be accelerated with heat

**PREPARATION:** Wash the repair area with soap and warm water. Thoroughly dry entire repair area (i.e. compressed air, heat, etc.). Use an All-Purpose Cleaning Solvent on a clean, lint-free cloth and wipe the repair area (Wipe from the center of the repair area to the outside). Use a clean, dry cloth to wipe the area dry. Sand and taper the repair area according to recommendations. Remove sanding dust with clean compressed air. Apply Adhesion Promoter according to manufacturer recommendations.

**APPLICATION:** Apply Fast Urethane adhesive to the repair area. Allow to dry for 45-60 minutes, then sand. Apply primer surface according to paint manufacturer's recommendations.

**TECHNICAL SPECIFICATIONS:**

- |                |   |
|----------------|---|
| ▪ Appearance   | Black / Opaque                              |
| ▪ VOC          | Refer to Section 9 of the Safety Data Sheet |
| ▪ Working Time | 3-6 minutes (1/4" bead @ 72°F (22 C)        |
| ▪ Sanding Time | 45-60 minutes                               |
| ▪ Full Cure    | 3 hour                                      |

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

**SAFETY & HANDLING:**

For professional use only, read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at [evercoat.com](http://evercoat.com).