

PRODUCT: Z-Grip OPTEX™ Lightweight Filler

PART NUMBER: 100382 **Gallon** **4 units/case**

DESCRIPTION: Z-Grip OPTEX™ is an advanced clog-free, lightweight body filler with patented OPTEX™ Color Changing Technology. Formulated for superior adhesion to galvanized steel, bare steel and aluminum. Part of the METALWORKS® System.

APPROVED SUBSTRATES:



- Cold Rolled Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass

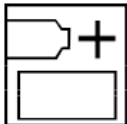
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 72°F (22°C)

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.
- The repair will gradually change colors from pink to a light green, indicating the repair is dry and ready to sand.



FINISH:



- Rough shape with 80 grit
- Sand filler with 80 grit or finer
- Final sand repair and paint edge with 180 grit.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

Appearance	Smooth Light Pink Paste
VOC	Refer to Section 9 of the Safety Data Sheet
Relative Density	Refer to Section 9 of the Safety Data Sheet
Setting Time	5-6 minutes
Sand Time	20 minutes
Max. Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT® CREAM HARDENER ONLY!