

**EVERCOAT®**

# LITE WEIGHT® OPTEX®

LITE WEIGHT® OPTEX® is a smooth spreading, high quality, clog free, lite weight body filler formulated with patented OPTEX Color-Changing Technology. There's no second guessing; once mixed with cream hardener, Lite Weight OPTEX changes from pink to green indicating the repair is ready to sand.








- ▶ Color-Changing Technology
- ▶ Easy Sanding
- ▶ Tack Free
- ▶ Lite Weight
- ▶ Easy Spreading



*Applies Pink & Dries Green*

[evercoat.com](http://evercoat.com)

Available in:  
1 Gallon (#100356)

<p><b>Description</b></p>	<p>LITE WEIGHT® OPTEX™ is a smooth spreading, high quality, clog free, lite weight body filler formulated with patented OPTEX™ Color-Changing Technology. There's no second guessing; once mixed with cream hardener, Lite Weight OPTEX changes from pink to green indicating the repair is ready to sand.</p>												
<p><b>Approved Substrates</b></p> 	<p>Approved substrates include: Cold Rolled Steel, Aluminum, SMC, Galvanized Steel, and Fiberglass</p> <p><b>NOTE:</b> For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.</p>												
<p><b>Preparation</b></p> 	<ul style="list-style-type: none"> <li>• Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.</li> <li>• Keep the repair area small. Use 80 grit to remove the paint and featheredge.</li> </ul>												
<p><b>Mixing</b></p> 	<ul style="list-style-type: none"> <li>• Stir the filler before using. Knead the cream hardener.</li> <li>• Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).</li> <li>• Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.</li> </ul>												
<p><b>Application</b></p> 	<ul style="list-style-type: none"> <li>• Apply in layers with even firm pressure.</li> <li>• Do not apply all at once.</li> <li>• The repair will gradually change colors from light pink to a light gray-green, indicating the repair is dry and ready to sand.</li> </ul> <div style="text-align: right; margin-top: 10px;"> <p>Ready to sand! 16 -20 mins</p>  </div> <div style="margin-top: 10px;"> <p>Add 2% cream hardener      6 mins      9 mins      12 mins</p>  </div>												
<p><b>Finishing</b></p> 	<ul style="list-style-type: none"> <li>• Rough shape with 80 grit</li> <li>• Sand filler with 80 grit or finer.</li> <li>• Final sand repair and paint edge 180 grit.</li> </ul> <p><b>NOTE:</b> For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.</p>												
<p><b>Technical</b></p>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">Appearance</td> <td>Light Pink colored paste</td> </tr> <tr> <td>VOC</td> <td>Refer to Section 9 of the Safety Data Sheet</td> </tr> <tr> <td>Relative Density</td> <td>Refer to Section 9 of the Safety Data Sheet</td> </tr> <tr> <td>Setting Time</td> <td>3-5 minutes</td> </tr> <tr> <td>Sand Time</td> <td>15-20 minutes</td> </tr> <tr> <td>Max Recommended Thickness (sanded)</td> <td>1/4 Inch (6mm)</td> </tr> </table> <p><b>NOTE:</b> Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.</p>	Appearance	Light Pink colored paste	VOC	Refer to Section 9 of the Safety Data Sheet	Relative Density	Refer to Section 9 of the Safety Data Sheet	Setting Time	3-5 minutes	Sand Time	15-20 minutes	Max Recommended Thickness (sanded)	1/4 Inch (6mm)
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<p><b>Safety</b></p>	<p>Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com. Note: Never return mixed filler to can. Keep can closed and store in a cool dry place. USE WITH EVERCOAT® CREAM HARDENER ONLY!</p>												