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URO-FILL™ 2.1

Low VOC Acrylic Urethane Primer Surfacer

NEW



**Activator
#102210**



**Uro-Fill 2.1 Gray Gallon
#102210**

URO-FILL™ 2.1 is an acrylic urethane primer surfacer that easily sprays to an ultra smooth texture. It is ideally suited for use over body filler, fiberglass, O.E.M. finishes and small areas of bare steel and treated aluminum. URO-FILL™ 2.1 quickly finish sands with fine grit sandpaper and provides an excellent base for today's high tech finishes.

- VOC compliant
- High Build
- Compatible with Waterborne Paint
- Easily fills surface imperfections
- Easy 4:1 Mix ratio

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MIXING:

- Shake and stir thoroughly before mixing
- Mix 4 parts Uro-Fill™ 2.1 to 1 part Uro-Fill™ 2.1 Activator part #2230
- Mix thoroughly before pouring primer into gun cup
- Pot Life is 2 hours maximum at 70° F (21° C)
- Do not leave product in the spray gun for longer than 45 minutes

APPLICATION:

- Use a primer gun with a 1.6 – 1.8 fluid nozzle/air cap. Spray at 40-45 psi for Conventional Gravity or Siphon spray guns. Spray at 8-10 psi for HVLP gravity spray guns
- Apply 2-3 wet coats allowing 10-15 minutes flash time between coats

FINISH:

- Uro-Fill™ 2.1 will be ready to sand in 1-2 hours depending on film build
- Uro-Fill™ 2.1 can be forced dried:
 - Bake for 20 minutes @ 140°F (60°C)
- Once dry, sand Uro-Fill™ 2.1 with 400 – 600 grit sandpaper prior to the next step

TECHNICAL SPECIFICATIONS:

Appearance	Gray liquid
VOC	Packaged: 2.1 lbs/US gal (252 g/L) Applied: 2.1 lbs/US gal (252 g/L)
Dry-Film-Thickness (DFT)	1.5 – 2.0 mils per coat
Viscosity (ready to spray)	21-24 seconds in Zahn #2 cup
Coverage at 1 mil 100% transfer	673 sq. ft. per US gallon

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