

PRODUCT: PVA Mold Release Agent

PART NUMBER: 105685 ½ Pint 6 units/case

DESCRIPTION: **PVA Mold Release Agent** is a water-soluble liquid mold release agent forms a smooth parting film allowing a glossy finish on molded surfaces. Promotes complete cure of un-waxed and laminating Polyester Gel Coat.

APPROVED USES: Mold release agent and Gel Coat cure finishing aid

PREPARATION:

- Shake product before use

Use at temperature of 60°F (16°C) or higher

MIXING:

- No mixing required. Ready to use as packaged
- Approximate drying time is 30-60 minutes

APPLICATION:

Mold Release- Spray (Recommended application)

- Spray with a small orifice spray gun using 90-100 psi or an aerosol-based spray applicator (Preval® Sprayer)
- Spray at a distance of 12-18 inches
- Apply a mist coat followed by a heavier, full wet coat

Mold Release-Brush

- Apply one full wet coat with a soft bristle brush
- Allow to dry approximately 30-60 minutes before applying resin to mold

Gel Coat Finishing

- Apply one full wet coat by spray or brush to the surface as the gel coat begins to gel
- Allow the gel coat to cure 4-6 hours before removing the PVA Mold Release Agent

NOTE: PVA Mold Release can be removed from mold or gel coat with water. Warm water with a small amount of soap can help to speed up the process if needed.

COVERAGE: Eight fluid ounces should cover approximately 20 square feet.

TECHNICAL

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| ▪ Appearance | Purple liquid |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Coverage | 2.5 square feet per ounce |
| ▪ Dry Time | 30-60 minutes @ 72°F (22°C) |

SPECIFICATIONS:

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Close container after each use

Avoid breathing vapors or spray mist

Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

USE ONLY WITH ADEQUATE VENTILATION