

**PRODUCT:** PVA Mold Release Agent

**PART NUMBER:** 105685      ½ Pint      6 units/case

**DESCRIPTION:** **PVA Mold Release Agent** is a water-soluble liquid mold release agent forms a smooth parting film allowing a glossy finish on molded surfaces. Promotes complete cure of un-waxed and laminating Polyester Gel Coat.

**APPROVED USES:** Mold release agent and Gel Coat cure finishing aid

**PREPARATION:**

- Shake product before use

**Use at temperature of 60°F (16°C) or higher**

**MIXING:**

- No mixing required. Ready to use as packaged
- Approximate drying time is 30-60 minutes

**APPLICATION:**

**Mold Release- Spray** (Recommended application)

- Spray with a small orifice spray gun using 90-100 psi or an aerosol-based spray applicator (Preval® Sprayer)
- Spray at a distance of 12-18 inches
- Apply a mist coat followed by a heavier, full wet coat

**Mold Release-Brush**

- Apply one full wet coat with a soft bristle brush
- Allow to dry approximately 30-60 minutes before applying resin to mold

**Gel Coat Finishing**

- Apply one full wet coat by spray or brush to the surface as the gel coat begins to gel
- Allow the gel coat to cure 4-6 hours before removing the PVA Mold Release Agent

**NOTE:** PVA Mold Release can be removed from mold or gel coat with water. Warm water with a small amount of soap can help to speed up the process if needed.

**COVERAGE:** Eight fluid ounces should cover approximately 20 square feet.

**TECHNICAL SPECIFICATIONS:**

- |                    |   |
|--------------------|---|
| ▪ Appearance       | Purple liquid                               |
| ▪ VOC              | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Coverage         | 2.5 square feet per ounce                   |
| ▪ Dry Time         | 30-60 minutes @ 72°F (22°C)                 |

**SAFETY & HANDLING:**

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

**NOTES:**

Close container after each use

Avoid breathing vapors or spray mist

Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

***USE ONLY WITH ADEQUATE VENTILATION***