

**PRODUCT:** Premium Gel-Kote™

<b>PART NUMBER:</b>	<b>105673</b>	<b>White</b>	<b>Pint</b>	<b>6 units/case</b>
	<b>105675</b>	<b>White</b>	<b>Quart</b>	<b>6 units/case</b>
	<b>105676</b>	<b>Neutral</b>	<b>Quart</b>	<b>6 units/case</b>
	<b>105677</b>	<b>White</b>	<b>Gallon</b>	<b>4 units/case</b>

**DESCRIPTION:** A premium quality, ISO NPG marine laminating gel coat used to permanently repair or replace original, high gloss finish. The product cures to a tacky finish for re-coating. Evercoat® Mold Release (#105685) must be used to attain a fully-cured non-tacky surface. Use to fill gouges, chips, scrapes, and deep scratches in fiberglass gel coat. Gel-Kote™ is a non-run, non-sag formulation to produce a resilient and durable finish.

**GEL-KOTE SHOULD NOT BE APPLIED OVER AN EPOXY.**

**To prevent a tacky cure, use EVERCOAT® PVA MOLD RELEASE (#105685).**

**APPROVED SUBSTRATES:**

- Fiberglass
- Wood
- Body Filler
- Gel Coat

**NOTE:** *For lighter repairs use EVERCOAT White Marine Filler or Formula 27®. Deeper repairs may require a fiber reinforced filler, or fiberglass polyester resin and fiberglass reinforcement.*

**PREPARATION:** Clean repair area with soap and water, followed by the appropriate cleaning solvent to remove grease, wax, and other foreign materials

### Chips

- Bevel / dish the chipped area with a rotary file out to solid gel coat
- Avoid damaging the fiberglass as much as possible

### Cracks & Scratches

- Open the crack or scratch with a rotary file out into solid gel coat
- If the damage extends into or through the fiberglass repair as needed with Evercoat Laminating or Marine Resin and mat
- Create a bevel or slight dished area in the gel coat
- Avoid damaging the fiberglass as much as possible

### Repaired areas

- Remove all paint, varnish, or gel coat with 80 - 120 grit
- Repair the area as needed
- Final sand and featheredge the area with 120 – 220 grit

**Use at temperature of 60°F (16°C) or higher.**

**TINTING:** Use EVERCOAT Color Agent (maximum 1 oz. per qt.) to tint Gel-Kote to obtain match. Adding color agent with White Gel-Kote will produce pastel colors. Adding color agent to Neutral Gel-Kote will produce bold colors.  
**Bold colors may require multiple coats.**

### MIXING:

- Stir before using.
- Place desired amount in a paint mixing cup and tint if necessary
- For less than full can requirements use the amounts below:
  - 60°F-70°F (16°C-21°C) - 18 drops of hardener per ounce
  - 70°F-90°F (21°C-32°C) - 16 drops of hardener per ounce
  - 90°F and above (32°C and above) - 12 drops per ounce
- Mix well for 2-3 minutes being sure to scrape the sides and bottom of the container to insure a proper mix.
- Catalyzed mixture will begin to harden in about 20-30 minutes at 80°F (27°C)  
NOTE: Gel times will vary with temperature. Approximate setting time is 5-6 minutes @ 75°F to 80°F (24°C to 27°C)

### APPLICATION:

- Apply catalyzed material to a thickness of 20 mils, or slightly above the surrounding gel coat.
- Apply enough to slightly overfill to allow for finish sanding.
- Allow approximately 30 minutes to gel and apply EVERCOAT PVA Mold Release, or apply a physical barrier such as acetate or wax paper during cure.

### NOTE:

For spray applications One Step Finish Premium Gel-Kote may be reduced up to 10% with EVERCOAT Acetone.  
If EVERCOAT PVA Mold Release was applied remove coating before beginning the sanding process.

### FINISH:

For professional quality repairs sand hardened surface with 400 grit then 600 grit, or finer. Buff with a professional grade rubbing compound, then polish with a finer polishing compound and protect with a premium boat wax.

### CLEAN-UP:

Use EVERCOAT Acetone to clean tools

### TECHNICAL SPECIFICATIONS:

• Appearance	White or Translucent liquid
• VOC	Refer to Section 9 of the Safety Data Sheet
• Relative Density	Refer to Section 9 of the Safety Data Sheet
• Gel Time	Approximately 20-30 min. @80°F (27°C)
• Recoat Time (Spray application)	30 minutes
• Full Cure	4-6 hours
• Coverage	60 square feet per gallon @ 20 mils
• Recommended Thickness (For water barrier)	20 mils (.508 mm / 508 microns)

### NOTE:

**Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~80°F (27°C) / 75% RH unless otherwise noted**

### SAFETY &

### HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

### NOTES:

Never return mixed product to can. Keep can closed and store in a cool dry place  
**USE WITH LIQUID MEKP HARDENER ONLY!**



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