

**PRODUCT:** One Step Finish Premium Gel-Kote™

<b>PART NUMBER:</b>	<b>105670</b>	<b>White</b>	<b>Pint</b>	<b>6 units/case</b>
	<b>105671</b>	<b>White</b>	<b>Quart</b>	<b>6 units/case</b>

**DESCRIPTION:** One Step Finish Premium Gel-Kote™ is a high-quality marine finish gel coat used to permanently repair or replace the original, high gloss finish. The product cures to a hard finish and **does not** require Evercoat® Mold Release (#105685) to attain a fully cured, hard surface. Use to fill gouges, chips, scrapes, and deep scratches in the fiberglass gel coat. One Step Finish Premium Gel-Kote™ is a non-run, non-sag formulation of flexible polyester resins to produce a resilient and durable finish. EVERCOAT Coloring Agents may be used to tint the material to the desired pastel color. **GEL-KOTE™ should NOT be applied over an epoxy repair system.**

**APPROVED SUBSTRATES:**

- Fiberglass
- Wood
- Body Filler
- Gel Coat

**PREPARATION:** Clean repair area with soap and water, followed by the appropriate cleaning solvent to remove grease, wax, and other foreign materials  
**Use at temperature of 60°F (16°C) or higher.**

**Chips**

- Bevel / dish the chipped area with a rotary file out to solid gel coat
- Avoid damaging the fiberglass as much as possible

**Cracks & Scratches**

- Open the crack or scratch with a rotary file out into solid gel coat
- If the damage extends into or through the fiberglass repair as needed with Evercoat Laminating or Marine Resin and mat
- Create a bevel or slight dished area in the gel coat
- Avoid damaging the fiberglass as much as possible

**Repaired areas**

- Remove all paint, varnish, or gel coat with 80 grit
- Repair the area as needed
- Final sand and featheredge with 120 – 220 grit.

**NOTE:** *For lighter repairs use EVERCOAT White Marine Filler or Formula 27®. Deeper repairs may require a fiber-reinforced filler, or fiberglass polyester resin and fiberglass reinforcement.*

**TINTING:** Use EVERCOAT Color Agent (maximum 1 oz. per qt.) to tint Gel-Kote to obtain a match. Adding color agents with White Gel-Kote will produce pastel colors. Adding color agents to Neutral Gel-Kote will produce bold colors. **Bold colors may require multiple coats.**

### MIXING:

- Stir before using
- Place desired amount in a paint mixing cup and tint if necessary
- For less than full can requirements add 12 drops of liquid hardener per ounce, or 6 drops of liquid hardener per tablespoon
- Mix well for 1-2 minutes being sure to scrape the sides and bottom of the container to ensure a proper mix
- Approximate gel is 15 minutes at 75°F - 80°F (24°C - 27°C). **Gel times will vary with temperature**

### NOTE:

**Mix only the amount of material that can be used within 10 minutes**

### APPLICATION:

- Apply catalyzed material to a minimum thickness of 20 mils, or slightly above the surrounding gel coat.
- Apply enough to slightly overfill to allow for finish sanding.

### NOTE:

For spray applications One Step Finish Premium Gel-Kote may be reduced up to a maximum of 10% with EVERCOAT Acetone. Apply with a standard paint applicator with a nozzle opening of 1.8 – 2-5 mm.

### FINISH:

For professional quality repairs sand hardened surface with 400 grit then 600 grit, or finer. Then buff with a professional grade rubbing compound, then polish with a finer polishing compound and protect with a premium boat wax. If EVERCOAT PVA Mold Release was applied remove coating before beginning the sanding process.

### CLEAN-UP:

Use EVERCOAT Acetone to clean tools

### TECHNICAL SPECIFICATIONS:

▪ Appearance	White liquid
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Setting Time	Approximately 15 min. @ 75°F (24°C)
▪ Recoat Time (Spray Application)	30 minutes
▪ Full Cure	4-6 hours
▪ Coverage	12 square feet per quart @ 20 mils
▪ Recommended Thickness (For water barrier)	20 mils (.508 mm / 508 microns)

### NOTE:

**Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.**

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

### NOTES:

Never return mixed product to can  
Keep can closed and store in a cool dry place  
**USE WITH LIQUID MEKP HARDENER ONLY!**