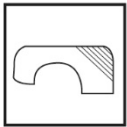


**PRODUCT:** Z-GRIP® Lightweight Body Filler

<b>PART NUMBER:</b>	<b>100282</b>	<b>Gallon</b>	<b>4 units/case</b>
	<b>100284</b>	<b>3- Gallon Pail</b>	<b>1 each</b>
	<b>100283</b>	<b>3- Gallon Air Cart.</b>	<b>2 each</b>
	<b>100285</b>	<b>5- Gallon Air Pail</b>	<b>1 each</b>

**DESCRIPTION:** Z-GRIP® is an advanced clog-free, lightweight body filler for today's high-tech metals. Formulated for maximum adhesion to galvanized steel, bare steel and aluminum with effortless sanding. Superior sandability. Part of the METALWORKS® System that honors the OEM corrosion warranty.

**APPROVED SUBSTRATES:**



- Cold Rolled Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass

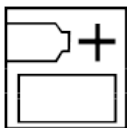
**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

**MIXING:**



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 3-5 minutes @ 72°F (22°C)

### APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

### FINISH:



- Rough shape with 40 – 80 grit (as needed)
- Sand filler with 80 grit or finer
- Final sand repair and paint edge 180 grit.

*For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.*

### TECHNICAL SPECIFICATIONS:

- |                                      |   |
|--------------------------------------|---|
| ▪ Appearance                         | Smooth light green colored paste            |
| ▪ VOC                                | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density                   | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time                          | 20 minutes                                  |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm)                              |

### NOTE:

**Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at [evercoat.com](http://evercoat.com).

### NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH CREAM HARDENER ONLY!**