

PRODUCT: Commercial OPTEX™

PART NUMBER: 100193 Gallon 4 units/case
100194 3 Gallon 1 each

DESCRIPTION: Commercial OPTEX™ with color-changing technology is specially formulated to allow for extended work time of 10 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity. Contains patented EcoResin™ technology for unparalleled sanding qualities.

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Stainless Steel
- SMC
- Sanded OEM Paint

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

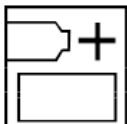
PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge with 180.

NOTE: Smaller repairs on OEM Paint can be prepared with 180 grit.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

NOTE: May be mixed with Evercoat Ultra products to adjust viscosity and work time.

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.
- The repair will gradually change colors from pink to a light gray-green, indicating the repair is dry and ready to sand

FINISH:



- Sand body filler with 80-180 grit sandpaper.
- If necessary, reapply to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit or finer.

TECHNICAL SPECIFICATIONS:

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|--------------------------------------|--|
| ▪ Appearance | Pink Paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Work Time | 10 minutes @ 75°F (24°C)
<i>See chart below for sand times by temperature</i> |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.

	Work Time	Sand Time
55°F (13°C)	19 mins	46 mins
75°F (24°C)	10 mins	30 mins
90°F (32°C)	5 mins	12 mins
107°F (42°C)	3 mins	7 mins

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!