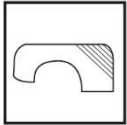


PRODUCT: Rage® Premium Lightweight Filler

PART NUMBER:	100105	Quart	12 units/case
	100106	Gallon	4 units/case
	100102	3-Gallon Pail	1 each
	100107	3-Gallon Air Cart.	2 each
	100108	5- Gallon Air Pail	1 each

DESCRIPTION: Rage® is a premium lightweight body filler formulated with premium resin. Tack-free and stain resistant, Rage® extends the life of sandpaper and reduces the chance of staining. Superior spreading and sanding properties eliminate the need for cheese grating or sanding with coarse papers. Advanced formula with ZNX-7™ provides superior adhesion to galvanized steel, aluminum, SMC and sanded OEM finishes. Part of the METALWORKS® System. Blue cream hardener included

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- SMC

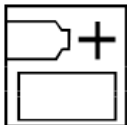
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 3-5 minutes @ 72°F (22°C)

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand body filler with 80 grit sandpaper.
- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

- | | |
|--------------------------------------|---|
| ▪ Appearance | Off-White paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 20 min. |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!