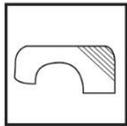


**PRODUCT:** VETTE PANEL ADHESIVE / FILLER™

**PART NUMBER:** 100870      **Quart**      **6 units/case**

**DESCRIPTION:** Polyester body filler primarily used as a filler on SMC and fiberglass panels. Can also be used as a light duty bonding adhesive for **non-structural repairs** such as backing repair strips and old style fiberglass panels. This non-shrink polyester body filler helps prevent repair mapping on seam lines over SMC and fiberglass. May be used with fiberglass mat or cloth for heavier repair applications.

**APPROVED SUBSTRATES:**



- Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass
- Most Rigid Plastics

**PREPARATION:**

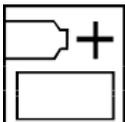


- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent to remove oil, grease, and wax. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint or gel coat.

**Bonding Preparation Procedures**

- Pre-fit parts to assure proper alignment and space between parts. Recommended gap between parts should be 1/8" (3 mm) minimum.
- Use 40-80 grit to prepare a 2" (5 cm) bonding surface on the mating surface of both parts

**MIXING:**



- Mix the product before using. Place desired amount on a clean, hard surface. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10cm) diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 8 - 10 minutes @ 72°F-80°F (22°C)

**APPLICATION:**



- Apply in layers with even firm pressure.
- Do not apply all at once.

**Bonding Application Procedures**

- Apply generously to the mating surfaces edges of both surfaces to be joined.
- Secure parts in place. The adhesive will fill in any irregularities between the two joined surfaces. Excess adhesive can be used to fill the seam area.
- Apply additional adhesive as a filler to achieve the desired surface.
- Sand to shape as needed.

**NOTE:**

**Full bonding strength between panels is achieved within 24 hours.**

**FINISH:**



- Sand with 80 grit or finer.
- Final sand repair with 180 grit or finer.

**NOTE:**

**If a base/clear topcoat system is to be used, apply an EVERCOAT polyester primer surfacer or polyester glazing putty to avoid possible staining.**

**TECHNICAL SPECIFICATIONS:**

▪ Appearance	Dark gray paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	15 - 20 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)
▪ Recommended Joint Thickness	1/8 inch (3mm) to 3/16 inch (5mm)

**NOTE:**

**Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.**

**SAFETY & HANDLING:**

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

**NOTES:**

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!**