

EVERCOAT[®]

Innovative Repair Solutions that Perform[™]

POLYESTER PRIMER SURFACERS



4:1 POLYESTER PRIMER SURFACERS

Technical Specifications



OPTEX™ SUPER BUILD 4:1 PRIMER WITH BUILT-IN GUIDE COAT

Highlights dents, low spots, scratches and other surface imperfections while at the same time eliminating the need for messy carbon black powdered guide coats. Optex Super Build 4:1 Primer sprays on pink and turns gray as it is sanded, revealing high spots while low spots and scratches remain pink.

- Patent-pending built-in guide coat eliminates the first guide coat step
- Adheres to a broad range of substrates including bare metal, aluminum, fiberglass, rigid plastic, body filler or putty
- Direct to metal application eliminates the need for epoxy or self-etch primers
- Waterborne paint compatible and VOC compliant





APPLIED

INITIAL SAND



FULLY SANDED



Part No.	Description	Color	Size	Unit/Case	 V.O.C. COMPLIANT		
100740	Optex Super Build 4:1	Pink	Gallon	2			
		0	30	60	90	120	150
Minutes							
	Pot Life @ 75°F / 24°C			100733			
	Air Dry						
	Force Dry @ 140°F / 60°C						
Mils/Coat (Microns/Coat)							
0.001 inch	Dry Film Thickness				min.	max.	
		0 (0)	2 (50)	4 (100)	6 (150)	8 (200)	10 (250)



V.O.C. COMPLIANT

Part No.	Description	Color	Size	Unit/Case
100730	Super Build 4:1	Gray	Gallon	2



		Minutes					
		0	30	60	90	120	150
A/B Pot Life @ 75°F / 24°C				100733			
			100734				
Air Dry					min.	max.	
Force Dry @ 140°F / 60°C							
		Mils/Coat (Microns/Coat)					
		0 (0)	2 (50)	4 (100)	6 (150)	8 (200)	10 (250)
0.001 inch	Dry Film Thickness				min.	max.	



V.O.C. COMPLIANT

Part No.	Description	Color	Size	Unit/Case
100736	Fiber Fill 4:1	Gray	Gallon	2



		Minutes					
		0	30	60	90	120	150
A/B Pot Life @ 75°F / 24°C				100733			
			100734				
Air Dry							
Force Dry @ 140°F / 60°C							
		Mils/Coat (Microns/Coat)					
		0 (0)	2 (50)	4 (100)	6 (150)	8 (200)	10 (250)
0.001 inch	Dry Film Thickness			min.	max.		



V.O.C. COMPLIANT

Part No.	Description	Color	Size	Unit/Case
100738	Finish Sand 4:1	Gray	Gallon	2



		Minutes					
		0	30	60	90	120	150
A/B Pot Life @ 75°F / 24°C				100733			
				100734			
Air Dry					min.	max.	
Force Dry @ 140°F / 60°C							
		Mils/Coat (Microns/Coat)					
		0 (0)	2 (50)	4 (100)	6 (150)	8 (200)	10 (250)
0.001 inch	Dry Film Thickness		min.	max.			



V.O.C. COMPLIANT

Part No.	Description	Size	Unit/Case
100733	4:1 Polyester Primer Catalyst	Quart	6
100734	FAST 4:1 Polyester Primer Catalyst	Quart	6

Mix 4 parts of any of our Polyester Primers with 1 part Polyester Primer Catalyst for best results.
 ~ Catalyst sold separately. Not to be used with Feather Fill® G2™ or Slick Sand™ products

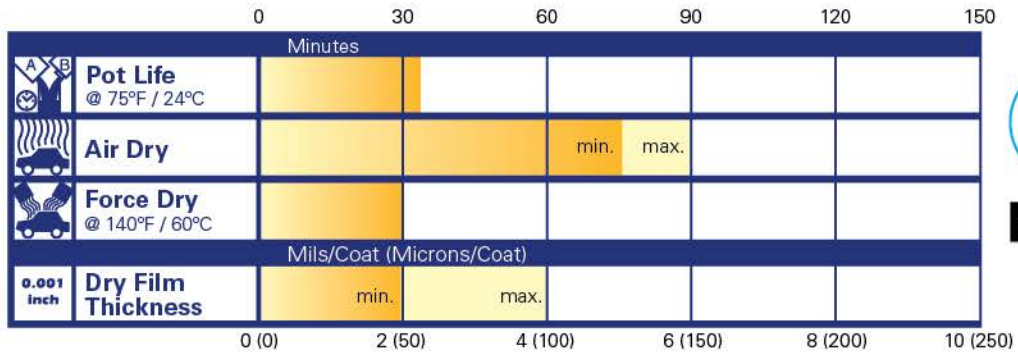
50:1 POLYESTER PRIMER SURFACERS

Technical Specifications

FEATHER FILL® G2™

ADVANCED POLYESTER PRIMER SURFACER - *MEKP activator included*

Part No.	Color	Size	Unit/Case	Description
100711	Buff	Gallon	4	<ul style="list-style-type: none"> • High build formula with minimal texture on surface. • Excellent adhesion to fiberglass, SMC and wood. • Fast dry-to-sand time reduces cycle time. • Specifically developed to work with etch primers.
100712	Gray	Quart	6	
100713	Gray	Gallon	4	
100715	Black	Gallon	4	

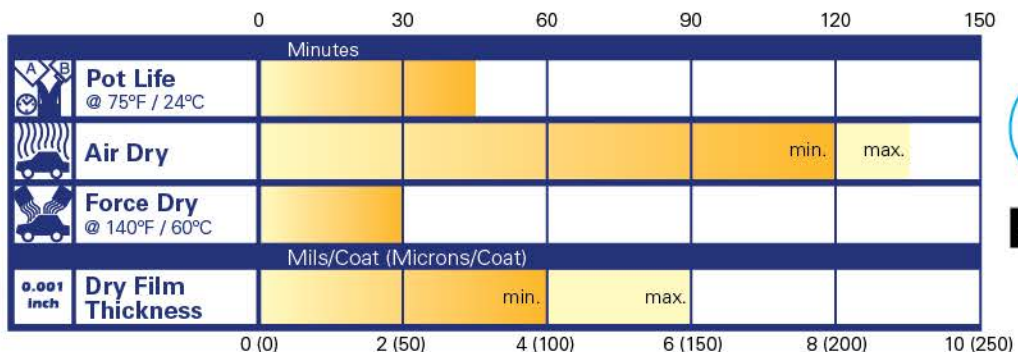


V.O.C. COMPLIANT

SLICK SAND™

POLYESTER PRIMER SURFACER - *MEKP activator included*

Part No.	Color	Size	Unit/Case	Description
100708	Gray	Quart	6	<ul style="list-style-type: none"> • Extra high build formula that is ideal for leveling large uneven surfaces. • Excellent adhesion to fiberglass, SMC and wood.
100709	Gray	Gallon	4	



V.O.C. COMPLIANT