

EVERCOAT®

COMMERCIAL **OPTEX**[®] COLOR-CHANGING TECHNOLOGY™

Commercial OPTEX® with color-changing technology is an ultra-premium body filler with extended working time that helps commercial, industrial and collision technicians work larger areas.

- Changes color as it dries indicating the repair is ready to sand
- Spreads easy and virtually eliminates micro-pinholes
- Contains patented **ECORESIN™** technology for industry-leading sanding properties
- 10 minute working time @ 75°F (24°C)

Available in:





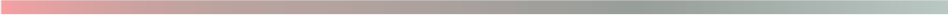

1 Gallon (#100193)

3 Gallon Pail (#100194)



evercoat.com



<p>Description</p>	<p>Commercial OPTEX™ with color-changing technology is specially formulated to allow for extended work time of 10 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity. Contains patented EcoResin™ technology for unparalleled sanding qualities.</p>																																		
<p>Approved Substrates</p> 	<p>Approved substrates include: Steel, Aluminum, Fiberglass, Stainless Steel, SMC, and Sanded OEM Paint. NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.</p>																																		
<p>Preparation</p> 	<ul style="list-style-type: none"> • Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing. • Keep the repair area small. Use 80 grit to remove the paint and featheredge with 180. NOTE: Smaller repairs on OEM Paint can be prepared with 180 grit. 																																		
<p>Mixing</p>  <p>NOTE: Use with Evercoat cream hardener only!</p>	<ul style="list-style-type: none"> • Stir the filler before using. Knead the cream hardener. • Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle). • Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved. <p>NOTE: May be mixed with Evercoat Ultra products to adjust viscosity and work time.</p>																																		
<p>Application</p> 	<ul style="list-style-type: none"> • Apply in layers with even firm pressure. • Do not apply all at once. • The repair will gradually change colors from pink to a light gray-green, indicating the repair is dry and ready to sand. 																																		
<p>Finishing</p> 	<ul style="list-style-type: none"> • Sand body filler with 80-180 grit sandpaper. • If necessary, reapply to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper. • Finish sand with 180 grit or finer. 																																		
<p>Technical</p>	<table border="0"> <tr> <td>Appearance</td> <td colspan="2">Pink paste</td> </tr> <tr> <td>VOC</td> <td colspan="2">Refer to Section 9 of Safety Data Sheet</td> </tr> <tr> <td>Relative Density</td> <td colspan="2">Refer to Section 9 of Safety Data Sheet</td> </tr> <tr> <td>Sand Time</td> <td colspan="2">10 minutes @ 75°F (24°C)</td> </tr> <tr> <td>Max Recommended Thickness (sanded)</td> <td colspan="2">1/4 Inch (6mm)</td> </tr> <tr> <td colspan="3">NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.</td> </tr> <tr> <td>Temperature</td> <td>Work Time</td> <td>Sand Time</td> </tr> <tr> <td>55°F (13°C)</td> <td>19 Mins.</td> <td>46 Mins.</td> </tr> <tr> <td>75°F (24°C)</td> <td>10 Mins.</td> <td>30 Mins.</td> </tr> <tr> <td>90°F (32°C)</td> <td>5 Mins.</td> <td>12 Mins.</td> </tr> <tr> <td>107°F (42°C)</td> <td>3 Mins.</td> <td>7 Mins.</td> </tr> </table>		Appearance	Pink paste		VOC	Refer to Section 9 of Safety Data Sheet		Relative Density	Refer to Section 9 of Safety Data Sheet		Sand Time	10 minutes @ 75°F (24°C)		Max Recommended Thickness (sanded)	1/4 Inch (6mm)		NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.			Temperature	Work Time	Sand Time	55°F (13°C)	19 Mins.	46 Mins.	75°F (24°C)	10 Mins.	30 Mins.	90°F (32°C)	5 Mins.	12 Mins.	107°F (42°C)	3 Mins.	7 Mins.
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<p>Safety</p>	<p>Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com. Note: Never return mixed filler to can. Keep can closed and store in a cool dry place. USE WITH EVERCOAT® CREAM HARDENER ONLY!</p>																																		