

**SUBJECT: MIG Brazing (Silicon Bronze)**

The following fillers are approved for use over MIG Brazed (Silicon Bronze Welded) areas. These products will need to reach their maximum sanding time to ensure proper adhesion before beginning to sand.

**Rage® Optex™**  
**Rage® Ultra**  
**Rage® Ultra Extra**  
**Metal Glaze® Optex™**  
**Metal Glaze® Ultra**  
**EDGE Premium**  
**EDGE Sync**  
**FIBER TECH®**

Please note, that to apply a traditional polyester filler to these areas, an epoxy primer must first be applied as a barrier coat; then the polyester filler can be applied after the appropriate cure time and preparation procedures as recommended by the paint manufacturer.

Please advise your customers when repairing around these factory seams, or when using a MIG Brazing process for aftermarket procedures, to apply an epoxy primer and to follow their coating manufacturer's recommendations for applying a polyester filler when using products other than the above listed products.

For more information regarding the application of a polyester filler over an epoxy primer please refer to the Evercoat **TECH TIP 100-EPOXY PRIMER-TT** for Application of Polyester Fillers, Putties, and Primers over Epoxy Primers.