

SUBJECT: EVERCOAT High Build Primer Roll On Application Procedure

The following Evercoat High Build Polyester Primers have been approved for roll on application over FRP, SMC, Aluminum, Steel, sanded Evercoat fillers/putties and properly prepared and sanded OEM Paint.

Super Build 4:1 Primer Surfacer
OPTEX™ Super Build 4:1 Primer Surfacer



MIXING

- Mix primer thoroughly on a paint shaker, mixing bank, or with a paint stick.
- Pour required amount into a paint mixing cup and mix at a 4:1 ratio with Evercoat #733 Catalyst
- Mix thoroughly with a paint stick

NOTE: Avoid mixing at improper ratio or adding too much catalyst.

APPLICATION

- Apply 4:1 mix with a short nap or foam roller cover
- Allow 4-8 minutes flash time depending on temperature for a second coat if required

SANDING

- Allow proper sanding time as per the Product Tech Sheet before sanding.
- Sand with 150 - 180 grit, followed by 320 grit

NOTE: Sanding time can vary due to substrate and ambient temperatures.

INSPECTION

- Remove sanding dust with clean compressed air and inspect thoroughly
- Repeat application with one additional coat if needed

For more information on the application of Evercoat products please see the Evercoat FILLERS & PUTTIES Best Practices Brochure and Evercoat POLYESTER PRIMERS Brochure.