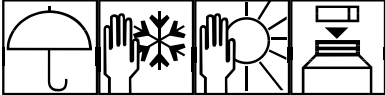
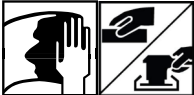

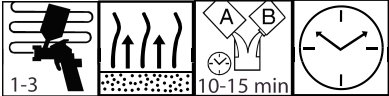



TECHNICAL DATA SHEET

Polyester Spray Filler

104141

USES:	<p>FOR PROFESSIONAL USE ONLY</p> <p>An easy sanding and quick hardening spray filler with excellent adhesion to bare metal, polyester fillers, and old coats of paint. (note: does not adhere well to zinc or aluminum. Does not apply on washprimer). Because of its perfect balanced thixotrophy and flow, a thickness of 300-400 µm can be reached. This filler hardens out to a pinhole and tack free surface and has excellent sanding properties. I.R. compatible.</p>																				
STORAGE:	 <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidising agents, strong alkalis, strong acids. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																				
PREPARATION:	 <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint. Use finer grit to remove any coarse sand scratches and to featheredge the paint. Remove dust.</p>																				
MIXING:	 <p>Measure hardener 2% by weight. Mix thoroughly until uniform color is achieved. Add 0-5% thinner if necessary. Never overdose!</p>																				
APPLICATION:	 <p>Apply 1-3 layers (100-300 µm thickness). Flash-off: 5-10 minutes Pot life: 10-15 minutes at 20°C Drying Time: 3 hours at 20°C / 30 minutes at 60°C Obj.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th></th> <th>Nozzle Diameter (mm)</th> <th>Spraying pressure (bar)</th> </tr> </thead> <tbody> <tr> <td>Gravity Feed</td> <td>2.0 – 2.5</td> <td>3.5 – 4.5</td> </tr> <tr> <td>HVLP / LVLP</td> <td>2.0 – 3.0</td> <td>See Manufacturer Info</td> </tr> </tbody> </table> <p>NOTE: Does not adhere well to zinc or aluminum. Does not apply on washprimer.</p>		Nozzle Diameter (mm)	Spraying pressure (bar)	Gravity Feed	2.0 – 2.5	3.5 – 4.5	HVLP / LVLP	2.0 – 3.0	See Manufacturer Info											
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FINISHING:	 <p>Dry sand only. Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches.</p>																				
TECHNICAL SPECIFICATIONS:	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Color</td> <td>Grey</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Flash Point</td> <td>Closed cup: <5°C (<41°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.603</td> </tr> <tr> <td>Vapour Density</td> <td>3.5 [Air = 1]</td> </tr> <tr> <td>Lower explosion limit</td> <td>Lower: 1.2% Upper: 12%</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> <tr> <td>Flash-off</td> <td>5-10 minutes</td> </tr> <tr> <td>Pot life</td> <td>10-15 minutes at 20°C</td> </tr> <tr> <td>Dry to Sand Time</td> <td>3 hours at 20°C / 30 minutes at 60°C Obj.</td> </tr> </table>	Color	Grey	Physical state	Liquid	Flash Point	Closed cup: <5°C (<41°F)	Relative Density	1.603	Vapour Density	3.5 [Air = 1]	Lower explosion limit	Lower: 1.2% Upper: 12%	Solubility	Insoluble in the following materials: cold water and hot water.	Flash-off	5-10 minutes	Pot life	10-15 minutes at 20°C	Dry to Sand Time	3 hours at 20°C / 30 minutes at 60°C Obj.
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Polyester Spray Filler

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SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.						