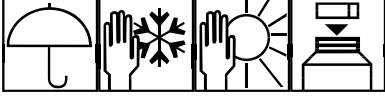


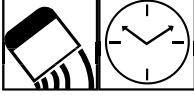



TECHNICAL DATA SHEET

Metal Filler

104140

<p>USES:</p>	<p>FOR PROFESSIONAL USE ONLY A thick polyester putty for use on metal. Can be applied in thick layers without cracking. An environmentally friendly filler. (note: does not adhere to zinc or aluminum surfaces).</p>																														
<p>STORAGE:</p>	<p></p> <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidising agents, strong alkalis, strong acids. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																														
<p>PREPARATION:</p>	<p></p> <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint. Use finer grit to remove any coarse sand scratches and to featheredge the paint. Remove dust.</p>																														
<p>MIXING:</p>	<p></p> <p><i>Use with Cream Hardener Only!</i> Measure hardener 2% by weight (approximately a ribbon of cream hardener from edge to edge across the center of a 10cm diameter puddle). Puddles larger than 10cm in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.</p>																														
<p>APPLICATION:</p>	<p></p> <p>Apply in thin layers and spread smoothly. Allow to fully cure 25 minutes before finishing.</p>																														
<p>FINISHING:</p>	<p></p> <p>Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches.</p>																														
<p>TECHNICAL SPECIFICATIONS:</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Grey</td> </tr> <tr> <td>Physical state</td> <td>Liquid [Paste]</td> </tr> <tr> <td>Flash Point</td> <td>Closed cup: 34°C (93.2°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.78</td> </tr> <tr> <td>Vapour Density</td> <td>3.6 [Air = 1]</td> </tr> <tr> <td>Lower explosion limit</td> <td>Lower: 1.1%</td> </tr> <tr> <td></td> <td>Upper: 8%</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> <tr> <td>Pot life</td> <td>4-5 minutes</td> </tr> <tr> <td>Dry to Sand Time</td> <td>25 minutes</td> </tr> <tr> <td>Contents and Caution</td> <td>MSDS Available upon request</td> </tr> <tr> <td></td> <td>2004/42/IIIB(b)(250)(151)</td> </tr> <tr> <td>VOC</td> <td>IIIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007) This product contains a maximum of 151 g/l VOC.</td> </tr> <tr> <td colspan="2">Properties are typical values and should not be considered as sales specifications.</td> </tr> <tr> <td colspan="2">Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</td> </tr> </table>	Color	Grey	Physical state	Liquid [Paste]	Flash Point	Closed cup: 34°C (93.2°F)	Relative Density	1.78	Vapour Density	3.6 [Air = 1]	Lower explosion limit	Lower: 1.1%		Upper: 8%	Solubility	Insoluble in the following materials: cold water and hot water.	Pot life	4-5 minutes	Dry to Sand Time	25 minutes	Contents and Caution	MSDS Available upon request		2004/42/IIIB(b)(250)(151)	VOC	IIIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007) This product contains a maximum of 151 g/l VOC.	Properties are typical values and should not be considered as sales specifications.		Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.	
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<p>SAFETY & HANDLING:</p>	<p>Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.</p>																														