

SEAM SEALERS**PRODUCT:** MAXIM™ Control Flow SEAM SEALER**PART NUMBER:** 100823 Cartridge 8.45 oz. (250 mL) 6 units/case 5 lbs/case**DESCRIPTION:** Maxim™ Control Flow Seam Sealer is a high-strength, heavy-bodied seam sealer. Its limited flow characteristics make it ideal for sloped areas such as roof lines or for matching of OEM sealants. The control flow characteristic also allows for build without brush marks.**FEATURES & BENEFITS**

- Excellent for sloped areas
- Allows for factory matched seams
- Light gray color for easy coverage
- Eliminates brush marks

PREPARATION:

- Apply primer surfacer according to paint manufacturer's recommendation.
- Sand primer surfacer with 320-grit sand paper, or scuff pad.
- Re-clean with a mild solvent or wax and grease remover and allow proper flash time before application.

NOTE:

Before using the **MAXIM™ Control Flow Seam Sealer**, stand cartridge up vertically for approximately 30 minutes. This will allow air to move to the top of the cartridge and will escape when the cartridge is equalized or purged. Remove the cartridge caps and install into the caulking gun leaving the cartridge pointing upward. Apply slight pressure to the gun so the seam sealer will flow upward to the opening of the cartridge. Equalize the cartridge and immediately install the static mixing tip. Gun out a bead of seam sealer the length of the mixing tip before applying to the vehicle.

APPLICATION:

Apply steady pressure to the caulking gun at all times during application. Make sure the static mixing tip is in contact with the bottom/middle of the channel while gunning to reduce the possibilities of air bubbles and striations (lines and ridges). If bubbles develop during application use a heat gun to dissipate the imperfection and reflow the material. Allow flow to the outer edge. Allow to cure 30-60 minutes @ (72°F / 22°C) before topcoating with primer surfacer or color coat.

TECHNICAL SPECIFICATIONS:

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| • Appearance | Beige |
| • VOC | .0391 lbs/gal |
| • Odor | Epoxy |
| • Working Time | 8 minutes @ (72°F/22°C) |
| • Paint Time | 30 minutes |
| • Full Cure time | 24 hours |
| • Contents and Caution | MSDS available upon request |
| • Additional Information | www.evercoat.com |

* May vary due to temperature and/or application techniques. Following the 15°F rule, every 15°F over or less than 72°F will double or cut your dry time in half.