

MAXIM™ PLASTIC REPAIR

PRODUCT: Maxim™ Medium Urethane Adhesive

PART NUMBER: 100885 **Universal Cartridge (250 ml.)** **6 units/case** **5.0 lbs/case**

DESCRIPTION: Maxim™ Medium Urethane Adhesive is a two-component urethane repair material that provides incredible strength and sandability. This urethane material is used for non-structural repairs on fiberglass, SMC, PUR, RIM, RRIM, PP, TPO, TPE, EPDM and other automotive plastics.

FEATURES AND ADVANTAGES:

- Easy to use: excellent gun ability and sandability
- High strength
- Excellent adhesion
- Cure time can be accelerated with heat
- Excellent for attaching end brackets on bumper facias

TECHNICAL SPECIFICATIONS		
	▪ Appearance	Black / Opaque
	▪ VOC	None
	▪ Viscosity	-----
	▪ Working Time	5-10 minutes (1/4" bead @ 72°F (22 C)
	▪ Sanding Time	45-60 minutes
	▪ Paint Time	1 hour
	▪ Full Cure	3 hour
Application:	▪ Cautions & Safety	MSDS available upon request

1. Wash repair area with soap and warm water.
2. Allow to thoroughly dry. Compressed air or heat may be applied to accelerate dry time
3. Apply Maxim™ Panel Prep to a clean, lint-free cloth and wipe repair area. Wipe from the center of the repair area to the outside. With a clean, dry cloth wipe the area dry.
4. Sand and taper repair area according to recommendations
5. Reclean area with Panel Prep
6. Apply Adhesion Promoter according to recommendations.
7. Apply Medium Urethane Adhesive.
8. Allow to cure, then sand surface
9. Reclean with Panel Prep
10. Apply primer surfacer according to paint manufacturers recommendations.



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