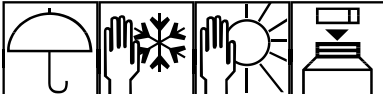

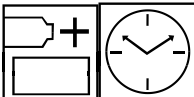




TECHNICAL DATA SHEET

Metal 2 Metal

104889

<p>USES:</p>	<p>FOR PROFESSIONAL USE ONLY</p> <p>A true aluminum filler that provides maximum adhesion, corrosion resistance and strength. METAL-2-METAL is easy sanding and delivers waterproof, impact resistant repairs guaranteed not to stain when used with today's basecoat / clearcoat systems. Use in place of a conventional body filler for superior adhesion, corrosion resistance and longevity.</p> <p>Use in high stress areas where objects will be mounted, or where extra strength and compression resistance is required when drilling and tapping.</p> <p>Ideal for restoration work and classic car repair.</p> <p>Overlap seams and butt joints</p>						
<p>STORAGE:</p>	 <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>						
<p>SUBSTRATES:</p>	<ul style="list-style-type: none"> • Steel • Galvanized Steel • Aluminum 						
<p>PREPARATION:</p>	 <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area using 40-80 grit discs, removing only the paint. Use finer grit to remove any course sand scratches and to featheredge the paint. Remove dust. Surface must be completely dry before applying METAL-2-METAL.</p>						
<p>MIXING:</p>	 <ul style="list-style-type: none"> • Place desired amount of filler on a clean, non-fibrous mixing board or hard surface. • Add 18 drops of liquid reactor to a golf ball size amount of METAL-2-METAL. • Mix thoroughly. Approximate setting time is 5-6 minutes @ 75°F to 80°F (27°C). 						
<p>APPLICATION:</p>	 <p>Spread a thin layer of mixed material over surface using firm pressure to ensure the best adhesion. Apply additional layers, building areas slightly higher than the surface to allow for sanding.</p>						
<p>FINISHING:</p>	 <p>Rough sand hardened filler to desired contour. Finish sand with finer grit sandpaper.</p>						
<p>TECHNICAL SPECIFICATIONS:</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Grey</td> </tr> <tr> <td>Physical state</td> <td>Liquid [Paste]</td> </tr> <tr> <td>Flash Point</td> <td>Closed cup: 34°C (93.2°F)</td> </tr> </table>	Color	Grey	Physical state	Liquid [Paste]	Flash Point	Closed cup: 34°C (93.2°F)
Color	Grey						
Physical state	Liquid [Paste]						
Flash Point	Closed cup: 34°C (93.2°F)						

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	Appearance	Aluminum Paste
	VOC	Packaged 178 g/l Applied 67 g/l
	Contents	2.42 lbs (1.1 kg)
	Viscosity	186,000 – 210,000 cps
	Gel Time	3-5 minutes
	Dry to Sand Time	10-15 minutes
	Contents and Caution	MSDS Available upon request
	Corrosive Resistance	Excellent
	Water Resistance	No blistering, wrinkling or softening after 24 hours immersion in water
	Max Recommended Thickness	¼ inch - .254 mm
	Max Allowable Heat	260°F (126.6°C) Surface Temp
	Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.	
SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com .	