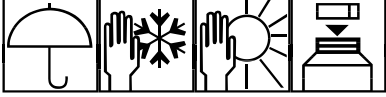



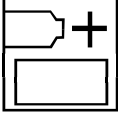



# TECHNICAL DATA SHEET

Slick Sand

104708

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<p><b>USES:</b></p>	<p><b>FOR PROFESSIONAL USE ONLY</b>  <b>Slick Sand</b> is a high solids; high build polyester primer surfacer ideally suited for filling most rough and uneven surfaces in one coat. It has excellent adhesion to fiberglass, SMC, body filler and wood surfaces. Slick Sand is VOC complaint and provides an excellent foundation for any paint system.</p>	
<p><b>STORAGE:</b></p>		<p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>
<p><b>SUBSTRATES:</b></p>		<ul style="list-style-type: none"> <li>• Fiberglass</li> <li>• SMC</li> <li>• Rigid Plastics</li> <li>• Body Filler or Putty</li> <li>• Epoxy Primer</li> <li>• Self-Etch Primer (extends dry-to-sand time)</li> </ul>
<p><b>Cleaning:</b></p>		<ul style="list-style-type: none"> <li>• Surface must be clean and free of dirt, oil, grease and wax</li> <li>• To solvent clean <b>raw, exposed fiberglass</b>, it is recommended to clean exposed area with <b>acetone</b>.</li> </ul>
<p><b>PREPARATION:</b></p>	<p><b>Untreated Steel, Galvanized Steel and Bare Aluminum</b></p>  <p><b>Pre-Painted Surfaces</b></p> <p><b>Body Filler or Putty</b></p>	<ul style="list-style-type: none"> <li>• All bare metals must be treated with a high quality self-etch or epoxy primer prior to the application of Slick Sand</li> <li>• Follow paint company's recommendations for surface prep and recoat of self-etch or epoxy primer</li> <li>• Sand repair area and featheredge using 180 grit, 220 grit and finish with 320 grit sandpaper on a random orbital sander</li> <li>• Final clean with a quality wax and grease remover to remove sanding residue prior to applying Slick Sand</li> <li>• Finish sanding body filler or putty with 180-220 grit sandpaper</li> <li>• Featheredge with 320 grit sandpaper</li> <li>• Blow off the surface with an air blow gun</li> </ul>
<p><b>MIXING:</b></p>		<ul style="list-style-type: none"> <li>• Shake and stir thoroughly before mixing</li> <li>• Add one tube (30 gram) liquid hardener to one quart of Slick Sand or <b>2% by weight</b> and mix thoroughly</li> <li>• Pot Life is 45 minutes @ 75°F (24°C)</li> <li>• <b>Do not leave product in the spray gun for longer than 30 minutes</b></li> </ul>
<p><b>APPLICATION:</b></p>		<ul style="list-style-type: none"> <li>• Use a primer gun with a 2.0 or larger fluid nozzle/air cap (Spray at paint gun manufacturer's recommended air pressure)</li> </ul>

# TECHNICAL DATA SHEET

**Slick Sand**

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	<ul style="list-style-type: none"> <li>Apply <b>2-3</b> medium wet coats allowing <b>10-15</b> minutes flash time between coats</li> </ul>																		
<p><b>FINISHING:</b></p>	<div style="display: flex; align-items: center;">  <ul style="list-style-type: none"> <li>Slick Sand will be ready to sand in about 2 hours depending on film build</li> <li>Applying over self-etch primer could add 4-6 hours to the dry time</li> <li>Once dry, sand Slick Sand with <i>400-600 grit</i> sandpaper prior to next step</li> </ul> </div>																		
<p><b>TECHNICAL SPECIFICATIONS:</b></p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Grey Liquid</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Dry-Film-Thickness (DFT)</td> <td>4.0 – 6.0 mils per coat</td> </tr> <tr> <td>Solids by volume</td> <td>57%-62%</td> </tr> <tr> <td>Solids by weight</td> <td>71%-74%</td> </tr> <tr> <td>Viscosity (Ready to Spray)</td> <td>30-35 seconds in Zahn #3</td> </tr> <tr> <td>Coverage at 1 mil 100% Transfer</td> <td>1200 sq. ft. per U.S. gallon</td> </tr> <tr> <td>Contents and Caution</td> <td>MSDS Available upon request</td> </tr> <tr> <td>VOC</td> <td>2004/42/IIB(b)(250)(151) IIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007) This product contains a maximum of 151 g/l VOC.</td> </tr> </table> <p><b>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b></p>	Color	Grey Liquid	Physical state	Liquid	Dry-Film-Thickness (DFT)	4.0 – 6.0 mils per coat	Solids by volume	57%-62%	Solids by weight	71%-74%	Viscosity (Ready to Spray)	30-35 seconds in Zahn #3	Coverage at 1 mil 100% Transfer	1200 sq. ft. per U.S. gallon	Contents and Caution	MSDS Available upon request	VOC	2004/42/IIB(b)(250)(151) IIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007) This product contains a maximum of 151 g/l VOC.
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<p><b>SAFETY &amp; HANDLING:</b></p>	<p>Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.</p>																		