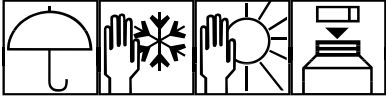





TECHNICAL DATA SHEET

440 Express

104440

<p>USES:</p>	<p>FOR PROFESSIONAL USE ONLY 440Express Micro-Pinhole Eliminator is a quick fix for micro-pinholes that are hard to identify prior to primer application. This 1K patent-pending technology is a high-solids polyester that is easy to apply and quick to dry. Testing has shown, when used properly, 440Express will eliminate up to 90% of all rework caused by micro-pinholes. 440Express should be applied with part #439 Applicators. 440Express is not designed to replace polyester glazing putties.</p>																
<p>STORAGE:</p>	<div style="display: flex; align-items: center;">  </div> <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																
<p>APPROVED SUBSTRATES</p>	<p>Cured and sanded Evercoat 2K pourable glazing putties</p> <p>Cured and sanded Quantum1™ 10:1 Single Step Repair Technology</p> <p>Not recommended for use over conventional Body Filler or Primer Surfacer</p>																
<p>PREPARATION:</p>	<div style="display: flex; align-items: center;">  <ul style="list-style-type: none"> • Finish your dent repair process by sanding with 180-grit or finer sandpaper. • Remove dust with compressed air. </div>																
<p>APPLICATION:</p>	<div style="display: flex; align-items: center;">  <ul style="list-style-type: none"> • Shake 440Express and apply a small amount of 440Express on the applicator sponge or the repair area. • Wipe 440Express over the entire repair area. Multiple applications may be necessary on larger repair areas. • Continue to wipe until a light coat of 440Express has been applied. When 440Express is applied properly, the repair area will still be visible through the light coat. Micro-pinholes will be easy to identify. • Allow to dry 15 minutes and apply a primer surfacer according to paint manufacturer's recommendations. <p>NOTE: If excess 440Express builds up on the repair area, allow to dry 15 minutes, then lightly sand using 400-500 grit sandpaper prior to applying primer. Excess film build will be noticeably darker than recommended application of 440Express.</p> </div>																
<p>FINISHING:</p>	<div style="display: flex; align-items: center;">  </div> <p>Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches.</p>																
<p>TECHNICAL SPECIFICATIONS:</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Gray</td> </tr> <tr> <td>Physical state</td> <td>Liquid [Paste]</td> </tr> <tr> <td>Flash Point</td> <td>Closed cup: 34°C (93.2°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.78</td> </tr> <tr> <td>Vapour Density</td> <td>3.6 [Air = 1]</td> </tr> <tr> <td>Lower explosion limit</td> <td>Lower: 1.1%</td> </tr> <tr> <td></td> <td>Upper: 8%</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> </table>	Color	Gray	Physical state	Liquid [Paste]	Flash Point	Closed cup: 34°C (93.2°F)	Relative Density	1.78	Vapour Density	3.6 [Air = 1]	Lower explosion limit	Lower: 1.1%		Upper: 8%	Solubility	Insoluble in the following materials: cold water and hot water.
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SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com .						