

**PRODUCT:** Control-Flow Seam Sealer

**PART NUMBER:** 106023 200mL Cartridge 6 units per case

**DESCRIPTION:** Evercoat #6023 Control-Flow Seam Sealer is an epoxy seam sealer with limited flow characteristics, ideal for use in sloped areas. The viscosity of this seam sealer allows for build without brush marks. Control-Flow Seam Sealer is compatible with most topcoats

**SUBSTRATES:**



- Bare Metal
- Cured Paint
- Epoxy Primer
- E-Coat
- 2K Urethane Primer

**NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance**

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand area with 180-220 grit (Remove as little factory E-coat as possible)
- Blow area to remove dust using compressed air
- Reclean with an all-purpose solvent cleaner.

**APPLICATION:**

- Equalize the cartridge, attach the included Evercoat #100817 Static Mix Tip, and gun out a bead of material the length of the static mix tip to check for proper mix **Use Evercoat #100817 Static Mix Tips when additional tips are required**
- Tool seam sealer to match the OEM seam (Solvent may be used to smooth the surface)
- Allow to cure for 30-60 minutes @ 72°F (22°C) before applying a primer surfacer or primer sealer.  
**If seam sealer has set beyond 4 hours lightly scuff to promote adhesion prior to applying primer surfacer or sealer.**
- For additional information on application techniques go to [ITW Evercoat](http://www.itw-evercoat.com) on YouTube

**TECHNICAL SPECIFICATIONS:**

Work Time	5-10 minutes
Paint Time	30 minutes
Cure Time	4 hours

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

**SAFETY & HANDLING:**

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).