

PRODUCT: Heavy-Bodied Seam Sealer

PART NUMBER: 106022 200mL Cartridge 6 units per case

DESCRIPTION: Evercoat #6022 Heavy-Bodied Seam Sealer is a two-component epoxy seam sealer used to duplicate a variety of OEM seams. This non-sag seam sealer has excellent tooling characteristics and it is compatible with most topcoats.

SUBSTRATES:



- Bare Metal
- Cured Paint
- Epoxy Primer
- E-Coat
- 2K Urethane Primer

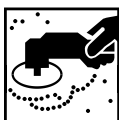
NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

PREPARATION:



- Sand area with 180-220 grit (Remove as little factory E-coat as possible)
- Blow area to remove dust using compressed air
- Reclean with an all-purpose solvent cleaner.

APPLICATION:

- Equalize the cartridge, attach the included Evercoat #100817 Static Mix Tip, and gun out a bead of material the length of the static mix tip to check for proper mix **Use Evercoat #100817 Static Mix Tips when additional tips are required**
- Tool seam sealer to match the OEM seam (Solvent may be used to smooth the surface)
- Allow to cure for 30-60 minutes @ 72°F (22°C) before applying a primer surfacer or primer sealer.
If seam sealer has set beyond 4 hours lightly scuff to promote adhesion prior to applying primer surfacer or sealer.
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube

TECHNICAL SPECIFICATIONS:

Work Time	5-10 minutes
Paint Time	30 minutes
Cure Time	4 hours

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at www.evercoat.com.