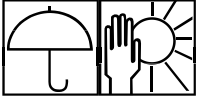





# TECHNICAL DATA SHEET

## Plastic Repair Adhesive Super-Fast Set Urethane

104181

<b>DESCRIPTION:</b>	A two-component urethane repair material that provides incredible strength and sandability with a fast cure time.														
<b>USES:</b>	<b>FOR PROFESSIONAL USE ONLY</b> This urethane material is used for structural repairs on thermosetting, thermoplastic, steel, aluminum, other automotive plastics.														
<b>STORAGE:</b>	 <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from heat and direct sunlight. Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains.</p>														
<b>PREPARATION:</b>	 <p>Wash repair area with soap and warm water. Allow to dry thoroughly. Compressed air or heat may be applied to accelerate dry time. Apply Panel Prep to a clean, lint-free cloth and wipe repair area. Wipe from the center of the repair area to the outside. Wipe the area dry with a clean, dry cloth. Sand and taper repair area according to recommendations. Apply Adhesion Promoter according to recommendations.</p>														
<b>MIXING:</b>	 <p>Equalize the cartridge to remove any air. Gun out a bead of adhesive the length of the static mix tip to check for proper mix.</p>														
<b>APPLICATION:</b>	 <p>Apply Urethane Adhesive with even firm pressure. Apply additional material as needed. Allow to cure, then sand surface.</p>														
<b>FINISHING:</b>	Apply primer surfacer according to paint manufacturer's recommendation.														
<b>TECHNICAL SPECIFICATIONS:</b>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Black/Straw</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Relative Density</td> <td>Refer to Section 9 on the Safety Data Sheet</td> </tr> <tr> <td>Work Time</td> <td>30 seconds</td> </tr> <tr> <td>Bonding Time</td> <td>2 minutes</td> </tr> <tr> <td>Full Cure</td> <td>3 hours</td> </tr> <tr> <td>Contents and Caution</td> <td>SDS Available upon request</td> </tr> </table>	Color	Black/Straw	Physical state	Liquid	Relative Density	Refer to Section 9 on the Safety Data Sheet	Work Time	30 seconds	Bonding Time	2 minutes	Full Cure	3 hours	Contents and Caution	SDS Available upon request
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<b>SAFETY &amp; HANDLING:</b>	Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at <a href="http://evercoat.com">evercoat.com</a> .														