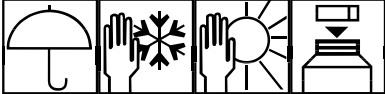


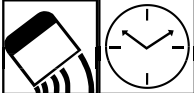



TECHNICAL DATA SHEET

Fiber Tech[®]
Reinforced Filler

104116

USES:	FOR PROFESSIONAL USE ONLY A multi-fiber reinforced filler with Kevlar. Has the bridging capability of a long-strand fiber and the density of a short-strand fiber. Kevlar adds superior strength when used on thin applications. Can be used on Bare Steel, Galvanized Steel, Aluminum, Fiberglass, Rigid Plastics, Concrete, Masonry, Wood, and Plaster.																												
STORAGE:	 <p>Store in accordance with local regulations. Observe label precautions. Do not store above the following temperature: 25°C (77°F). Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidising agents, strong alkalis, strong acids. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																												
PREPARATION:	 <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint. Use finer grit to remove any coarse sand scratches and to featheredge the paint. Remove dust.</p>																												
MIXING:	 <p><i>Use with Cream Hardener Only!</i> Measure hardener 2% by weight (approximately a ribbon of cream hardener from edge to edge across the center of a 10cm diameter puddle). Puddles larger than 10cm in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.</p>																												
APPLICATION:	 <p>Apply in thin layers and spread smoothly. Allow to cure fully before finishing.</p>																												
FINISHING:	 <p>Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches. Apply a finish coat of any Evercoat Filler, Stopper, or Putty.</p>																												
TECHNICAL SPECIFICATIONS:	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Magenta</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Flash Point</td> <td>Open cup: 34°C (93.2°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.37</td> </tr> <tr> <td>Vapour Density</td> <td>>1 [Air = 1]</td> </tr> <tr> <td>Lower explosion limit</td> <td>Lower: 1.1%</td> </tr> <tr> <td></td> <td>Upper: 7%</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> <tr> <td>Weight</td> <td>1378.0 g/L average</td> </tr> <tr> <td>Pot Life</td> <td>3-5 minutes</td> </tr> <tr> <td>Dry to Sand Time</td> <td>10-15 minutes</td> </tr> <tr> <td>Shore D Hardness</td> <td>51 (24 hr. cure)</td> </tr> <tr> <td>Lap Shear Adhesion at 60 min</td> <td>1014 psi (minimum on sanded steel)</td> </tr> <tr> <td>Water Resistance</td> <td>No blistering, wrinkling or softening after 24 hours immersion</td> </tr> </table>	Color	Magenta	Physical state	Liquid	Flash Point	Open cup: 34°C (93.2°F)	Relative Density	1.37	Vapour Density	>1 [Air = 1]	Lower explosion limit	Lower: 1.1%		Upper: 7%	Solubility	Insoluble in the following materials: cold water and hot water.	Weight	1378.0 g/L average	Pot Life	3-5 minutes	Dry to Sand Time	10-15 minutes	Shore D Hardness	51 (24 hr. cure)	Lap Shear Adhesion at 60 min	1014 psi (minimum on sanded steel)	Water Resistance	No blistering, wrinkling or softening after 24 hours immersion
Color	Magenta																												
Physical state	Liquid																												
Flash Point	Open cup: 34°C (93.2°F)																												
Relative Density	1.37																												
Vapour Density	>1 [Air = 1]																												
Lower explosion limit	Lower: 1.1%																												
	Upper: 7%																												
Solubility	Insoluble in the following materials: cold water and hot water.																												
Weight	1378.0 g/L average																												
Pot Life	3-5 minutes																												
Dry to Sand Time	10-15 minutes																												
Shore D Hardness	51 (24 hr. cure)																												
Lap Shear Adhesion at 60 min	1014 psi (minimum on sanded steel)																												
Water Resistance	No blistering, wrinkling or softening after 24 hours immersion																												

TECHNICAL DATA SHEET

Fiber Tech[®]
Reinforced Filler

104116

	in water.
Max. recommended Thickness (sanded)	6.3 mm
Contents and Caution	MSDS Available upon request
VOC	2004/42/IIIB(b)(250)(98) IIB/b. Bodyfiller/stopper – All types. EU limit values: 250g/l. (2007) This product contains a maximum of 98 g/l VOC.
Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.	
SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.