

PRODUCT: METAL-2-METAL™ ALUMINUM REINFORCED FILLER

PART NUMBER: 100889 **Quart** **6 units/case**

DESCRIPTION: A true aluminum filler that provides maximum adhesion, corrosion resistance and strength. METAL-2-METAL is easy sanding and delivers waterproof, impact resistant repairs. Can be used in place of conventional body filler for superior adhesion, corrosion resistance and longevity. Works in high stress areas where objects will be mounted, or where extra strength and compression resistance is required when drilling and tapping. Ideal for restoration work and classic car repair.

APPROVED SUBSTRATES:



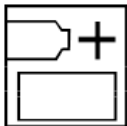
- Steel
- Galvanized Steel
- Aluminum

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using.
- Add 12 drops of liquid reactor to a golf ball size of METAL-2-METAL.
- Mix thoroughly. Approximate setting time is 5-6 minutes @ 72°F-80°F (22°C)

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand with 80 grit or finer.
- If necessary, reapply additional coats, or apply a finish coat of any Evercoat lightweight filler or polyester putty.

TECHNICAL SPECIFICATIONS:

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|--------------------------------------|---|
| ▪ Appearance | Aluminum Paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 10-15 min. |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH MEKP LIQUID ACTIVATOR ONLY!