

PRODUCT: MAXIM™ MEDIUM URETHANE ADHESIVE

PART NUMBER: 100885 250mL Cartridge 6 units/case

DESCRIPTION: Maxim™ Medium Urethane Adhesive is a two-component urethane repair material that provides incredible strength and sandability. This urethane material is used for non-structural repairs on fiberglass, SMC, PUR, RIM, RRIM, PP, TPO, TPE, EPDM and other automotive plastics.

FEATURES &

BENEFITS: Easy to use: excellent gun ability and sandability
Fast setting, excellent for attaching end brackets on bumper facias
Cure time can be accelerated with heat

PREPARATION: Wash the repair area with soap and warm water. Thoroughly dry entire repair area (i.e. compressed air, heat, etc.). Apply #881 Panel Prep to a clean, lint-free cloth and wipe repair area. Wipe from the center of the repair area to the outside. Use a clean, dry cloth to wipe the area dry.

Sand and taper the repair area according to recommendations.

Apply #883 Adhesion Promoter according to recommendations.

APPLICATION: Apply Fast Urethane adhesive to the repair area. Allow to dry for 45-60 minutes, then sand. Apply primer surface according to paint manufacturer's recommendations.

TECHNICAL SPECIFICATIONS:

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| ▪ Appearance | Black / Opaque |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Working Time | 3-6 minutes (1/4" bead @ 72°F (22 C) |
| ▪ Sanding Time | 45-60 minutes |
| ▪ Full Cure | 3 hour |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at evercoat.com.