

**PRODUCT:** Evercoat Black Sprayable Seam Sealer

**PART NUMBER:** 100831      11.0 oz Cartridge (325 mL Cartridge)      12 units/case

**DESCRIPTION:** Evercoat Black Sprayable Seam Sealer is a iso-free multi-purpose sealant. It may be applied by caulking gun or spray equipment and is easily tooled to duplicate OEM seams and sprayable applications. As a beadable seam sealer has excellent tooling characteristics and sag resistance. Evercoat Sprayable Seam Sealer is a moisture curing sealant developed for automotive and industrial applications requiring elasticity, high strength and excellent adhesion. This technology provides an OE look for wheel house applications on trucks and various industrial applications

**APPROVED SUBSTRATES:**



- Bare Metal
- Aluminum
- Cured Paint
- Cured 2K Primer
- Galvanized Steel
- Fiberglass
- E-Coat
- Most plastics

**CLEANING:**



- Clean and degrease the entire area panel to be applied with soap and water, followed by a mild cleaning solvent to remove oil, grease, and wax.
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand area with 180-220 grit (Remove as little factory E-coat as possible)
- Remove dust using clean compressed air

**NOTE:** If necessary, apply primer surfacer according to coating manufacturer's specifications, then sand with 320 grit sand paper and remove sanding dust with clean compressed air.

### APPLICATION:

#### **Bead Application**

- Apply steady pressure to the caulking gun at all times during application.
- Tool the product to match the OEM Seam.

#### **Sprayable Application**

- Refer to the sprayable seam sealer applicator's instruction manual.

### TECHNICAL SPECIFICATIONS:

- |                  |  |
|------------------|--|
| ▪ Appearance     | Black Paste  |
| ▪ VOC            | Refer to Section 9 of the Safety Data Sheet                    |
| ▪ Working Time   | 10-20 minutes  |
| ▪ Paint Time     | 30 minutes @ 72°F (22°C)<br>(Must be painted with 48 hours)    |
| ▪ Full Cure Time | 12-24 hrs @ 72°F (22°C)<br>(Depending on Humidity & Thickness) |

### NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at [evercoat.com](http://evercoat.com).