

PRODUCT: MAXIM™ OEM BEAD TYPE SEAM SEALER

PART NUMBER: 100822 250mL Cartridge 12 units/case

DESCRIPTION: Maxim™ OEM Bead Type Seam Sealer is a two-component epoxy seam sealer used to duplicate the OEM seams for trunk seams, drip rails, core supports, roof seams and cosmetic seams. This non-sag seam sealer has excellent tooling characteristics. Compatible with most topcoats and can be applied to bare metal, cured paint and surfaces primed with primer surfacers and E-coats.

FEATURES & BENEFITS:	Easy to use: excellent gunability and sandability	High Strength
	Excellent adhesion	Non-sag
	Remains flexible	No VOC
	Fast work time and paint time	Compatible with most topcoats
	Can be directly topcoated	

PREPARATION: Clean area with an all-purpose solvent cleaner and a clean rag to remove grease, oils and other contaminants. Wipe with a dry rag. Sand area with 180-220 grit sandpaper. Do not remove factory E-coat. Blow area to remove dust using compressed air. Reclean with an all-purpose solvent cleaner.

APPLICATION: Equalize cartridge according to proper procedure. Apply steady pressure to the caulking gun at all times during application. Tool to match the OEM seam. Solvent may be used to smooth the surface. Heat will reduce the working time and paint times. Cooler temperatures will lengthen the times.

TECHNICAL SPECIFICATIONS:

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| ▪ Appearance | Beige |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Working Time | 8-10 minutes @ (72°F/22°C) |
| ▪ Sand Time (If needed) | 20 minutes |
| ▪ Paint Time | 30 minutes |
| ▪ Full Cure | 2 hours |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat® products. Keep cartridge closed and store in a cool dry place.

Safety Data Sheets can be found online at evercoat.com.

