

PRODUCT: Formula 27 All-Purpose Filler

PART NUMBER:	100572	½ Pint	6 units/case
	100571	Pint	6 units/case
	100570	Quart	6 units/case

DESCRIPTION: **Formula 27** is an all-purpose, high quality white plastic filler for fiberglass, wood, and other repairs. Can be used for repairing cracks, seams, gaps, nail holes, splintered-out wood, as well as secures nails and screws. Makes an ideal wood filler. This product does not shrink after curing. Sands easily to a smooth, easy to paint or coat finish. Formula 27 can be tinted with Evercoat Coloring Agents for easier coverage and hiding. White cream hardener is included.

APPROVED SUBSTRATES:

- Fiberglass
- Cement
- Plaster
- Metal
- Wood
- Drywall
- Stucco

NOTE: For repairs prone to high degrees of stress, use a fiber reinforced filler such as HomeFix Super Strength Universal Repair.

PREPARATION:

- Coarsely sand surface leaving a clean area free from oil, wax, and paint.
- Clean area with dry cloth and Evercoat Acetone.

Use at temperature of 60°F (16°C) or higher.

MIXING:

- Stir the filler before using. Knead the cream hardener.
- Place desired amount on a clean, non-fibrous mixing board.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 75°F to 80°F (24°C to 27°C)

APPLICATION:

- Apply over repair area with a plastic spreader or putty knife.
- Apply enough to slightly overfill to allow for finish sanding.

FINISH:

- Sand to contour with coarse grit (as needed)
- Final sand repair with fine grit.
- Wipe dust from repair area.
- Finish area with paint or gel coat.

Must be coated with gel coat or quality paint for weatherproof applications.

TECHNICAL SPECIFICATIONS:

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| ▪ Appearance | White paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 20 min. |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -75°F (24°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!