

PRODUCT: 440Express™ Micro-Pinhole Eliminator

PART NUMBER:

100440	16 fl. oz.	6 units per case
100444	4 fl. oz. Kit	1 unit per case
100439	12 pack	6 units per case

DESCRIPTION: 440Express Micro-Pinhole Eliminator is a quick fix for micro-pinholes that are hard to identify prior to primer application. This 1K patent-pending technology is a high-solids polyester that is easy to apply and quick to dry. Testing has shown, when used properly, will eliminate up to 90% of all rework caused by micro-pinholes. **440Express should be applied with part #439 Applicators.**

APPROVED SUBSTRATES:

- **The following cured and sanded products:**

Evercoat 2K Putties	Evercoat Premium Fillers
Evercoat Quantum1™ 10:1 Products	Cured and Sanded 2K Primer Surfacer

(When applying over a sanded 2K surfacer area must be re-primed and sanded or sealed before applying base coat)

PREPARATION:



- Finish sand the repair with 180-grit or finer sandpaper.
- Remove dust with compressed air.

APPLICATION:



- Shake 440Express and apply a small amount on the applicator sponge or the repair area.
- Wipe 440Express over the entire repair area.
Multiple applications may be necessary on larger repair areas.
- Continue to wipe until a light coat of 440Express has been applied. When applied properly, the repair area will still be visible through the light coat.
- Allow to dry 15 minutes and apply a primer surfacer according to paint manufacturer's recommendations.

If excess material builds up on the repair area, allow to dry 15-20 minutes, then lightly sand with 320 grit or finer sandpaper to remove any excess product prior to applying primer.

NOTE: When using waterborne primers, allow to dry for 15-20 minutes. Finish by sanding with 320 or finer sandpaper, then follow your waterborne coating manufacturers' recommendations.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at www.evercoat.com.

NOTES: 440Express is not designed to replace polyester glazing putties, or recommended for use over conventional body filler.

For additional information on application techniques go to [ITW Evercoat](#) on YouTube.